



Óbuda University  
Power System Department

# The Parts of a Wind turbine, Construction and Integration

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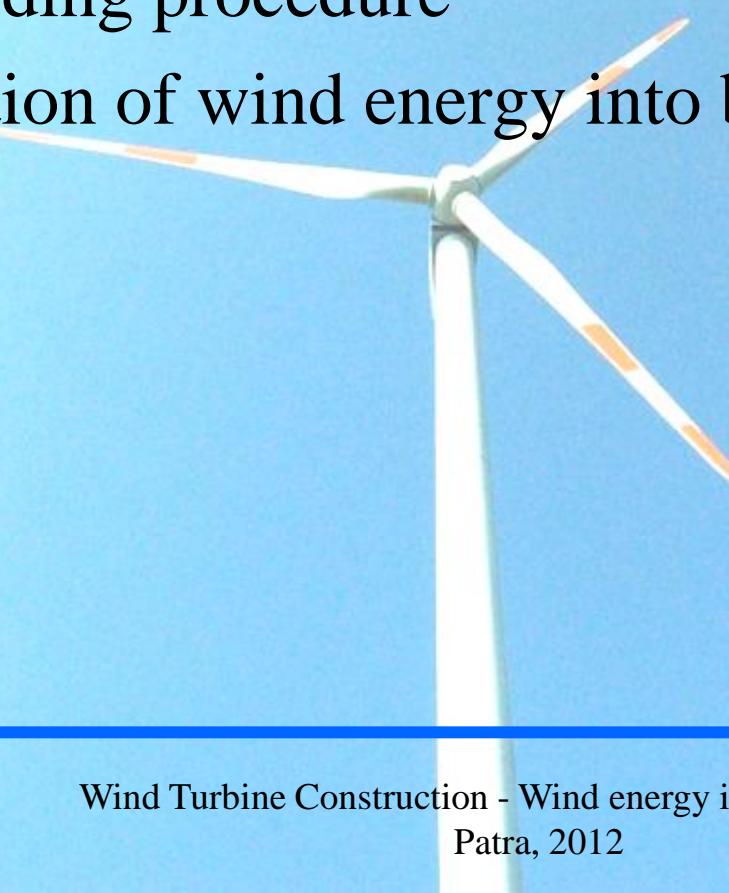


# Draft

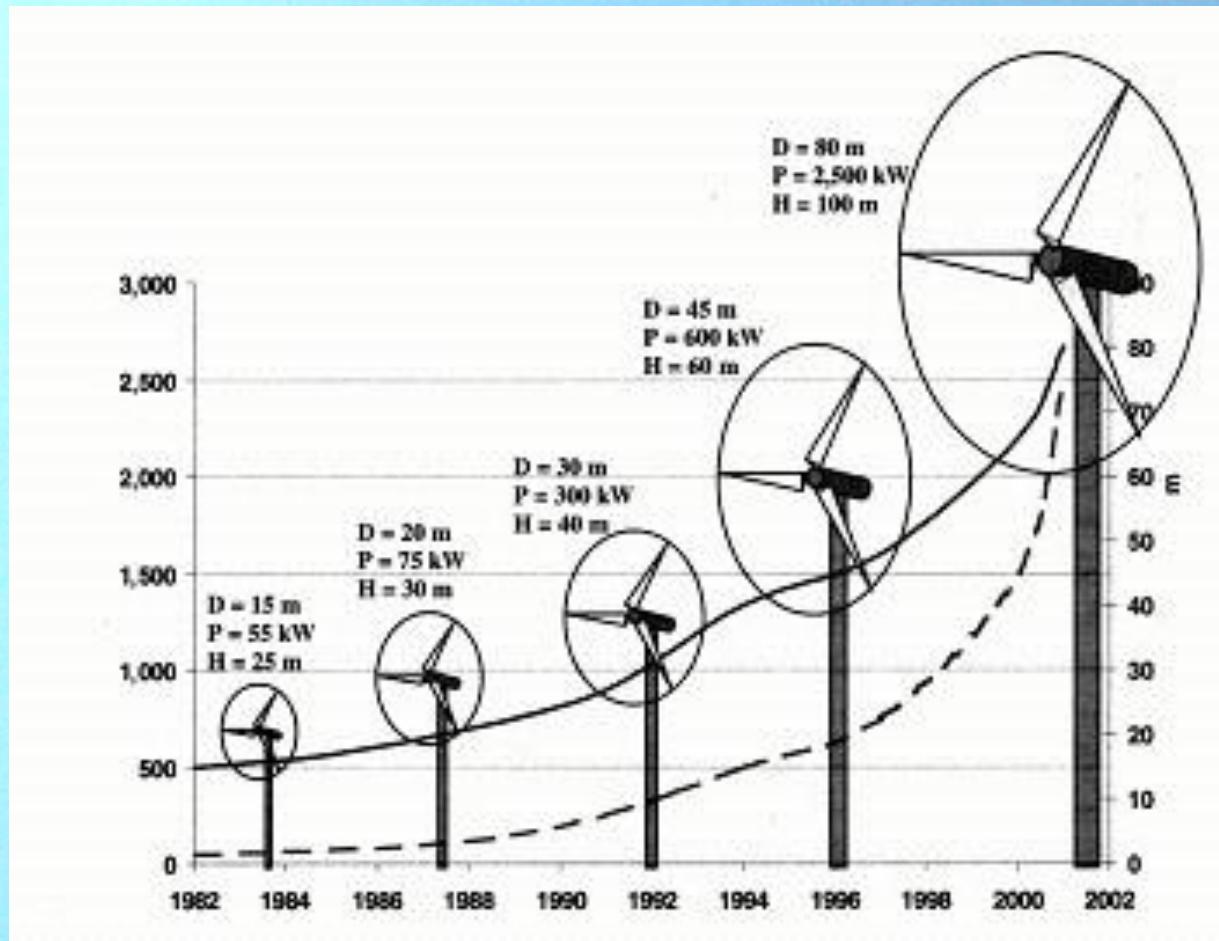


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- The elements of a wind turbine
- The construction of the wind power plant
- The building procedure
- Integration of wind energy into bulk power systems

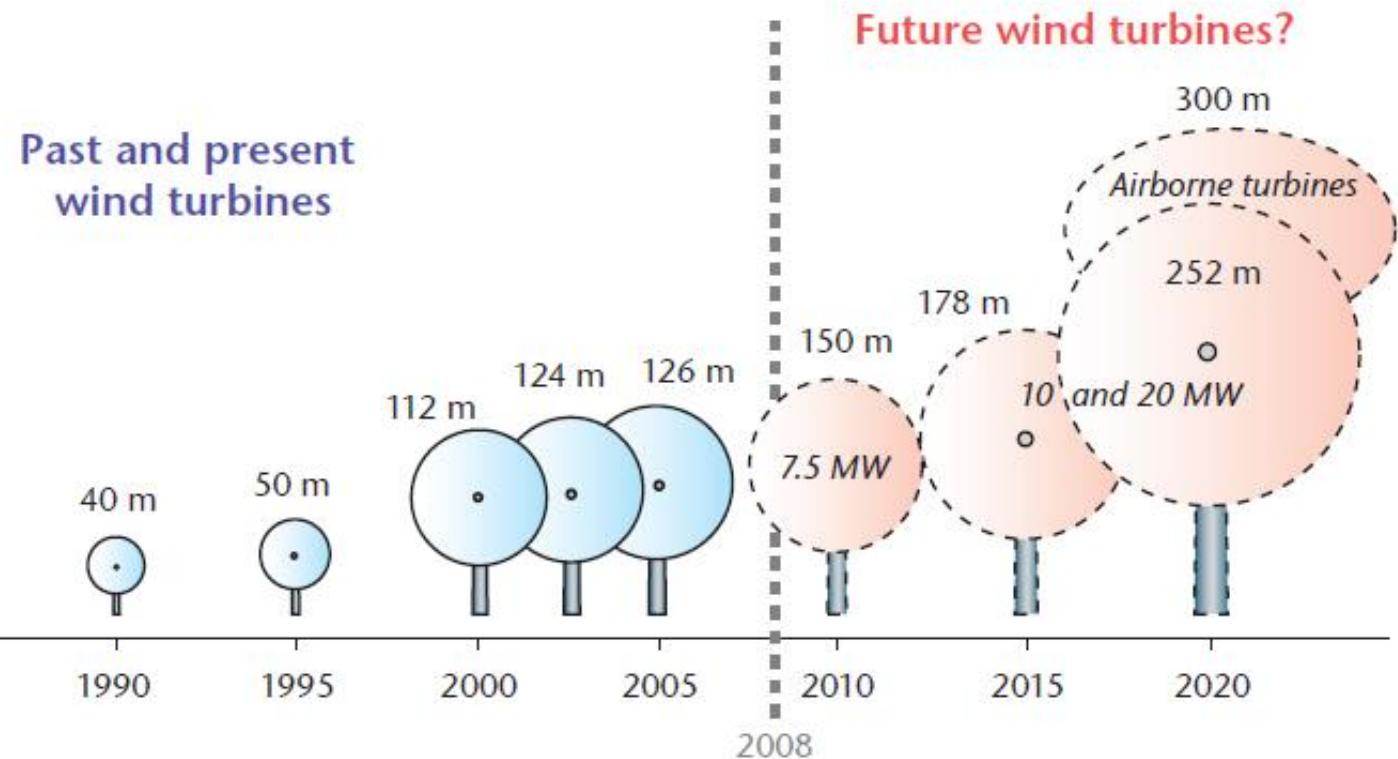


# Growing unit performance



**Today:**  
120-160 m  
3,5-5 MW

# Limits: the sky

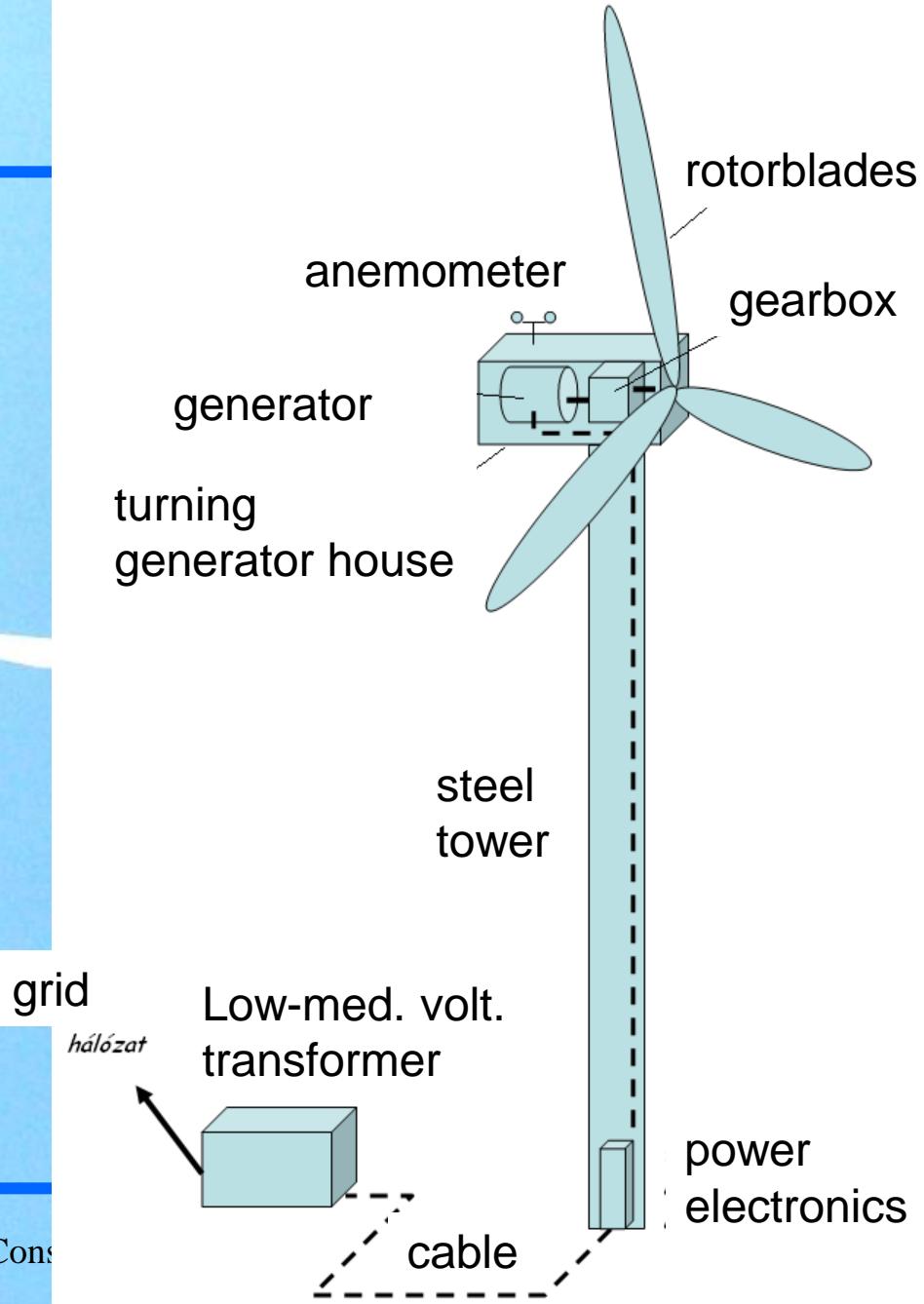


Source: Adapted from EWEA (2009).



# Parts of a wind turbine

Wind Turbine Cons





# Foundation



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# Transportation



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# Transportation





# Craning



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# Nacelle



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# Trends



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	<b>traditional</b>	<b>up-to-date</b>
<b>Tower</b>	steel	concrete
<b>Height</b>	low	high
<b>Rpm</b>	semi fixed speed	variable speed
<b>Cut in</b>	3m/s	2,5m/s



# E-40 – E-82



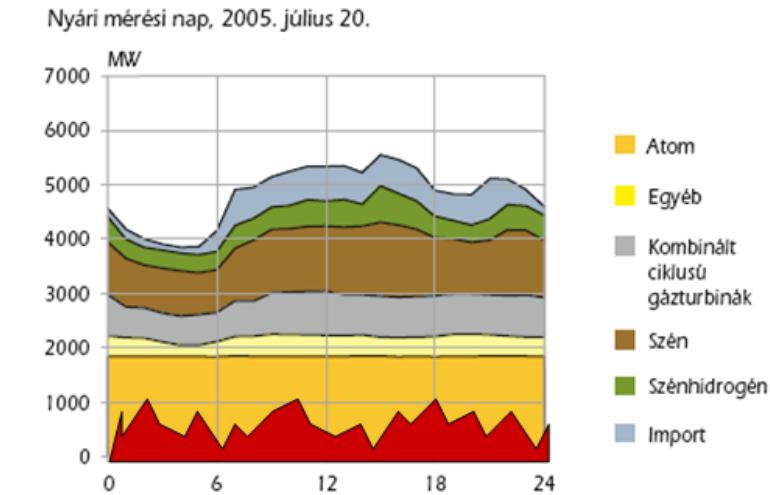
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**Traditional control:** Load demand -> generation control on the base of the demand

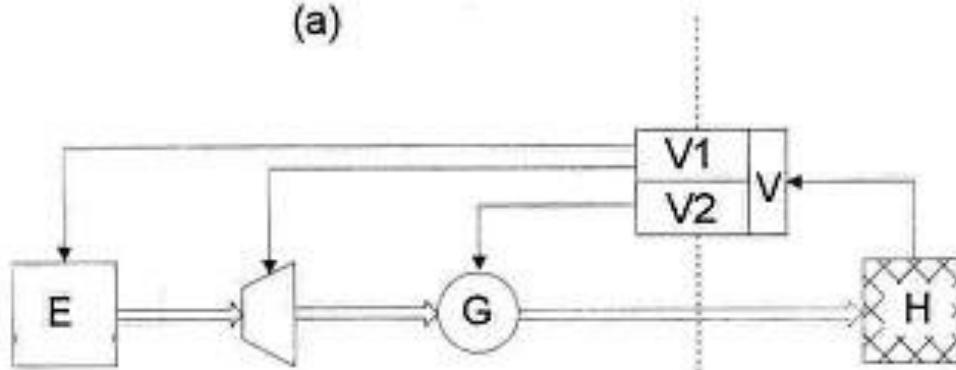
**Wind priority:** we let generate all the wind plant, and we produce some more by the request

**Future:** intelligent generation and load harmonisation (Demand Side Management)

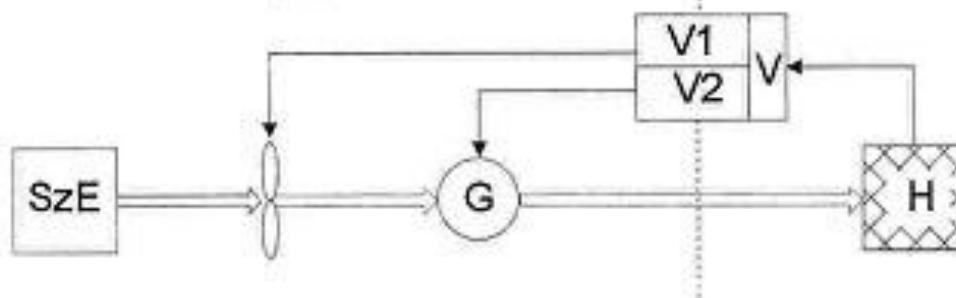


# New control paradigm: wind priority

(a)



(b)



Traditional:

Control by the demand

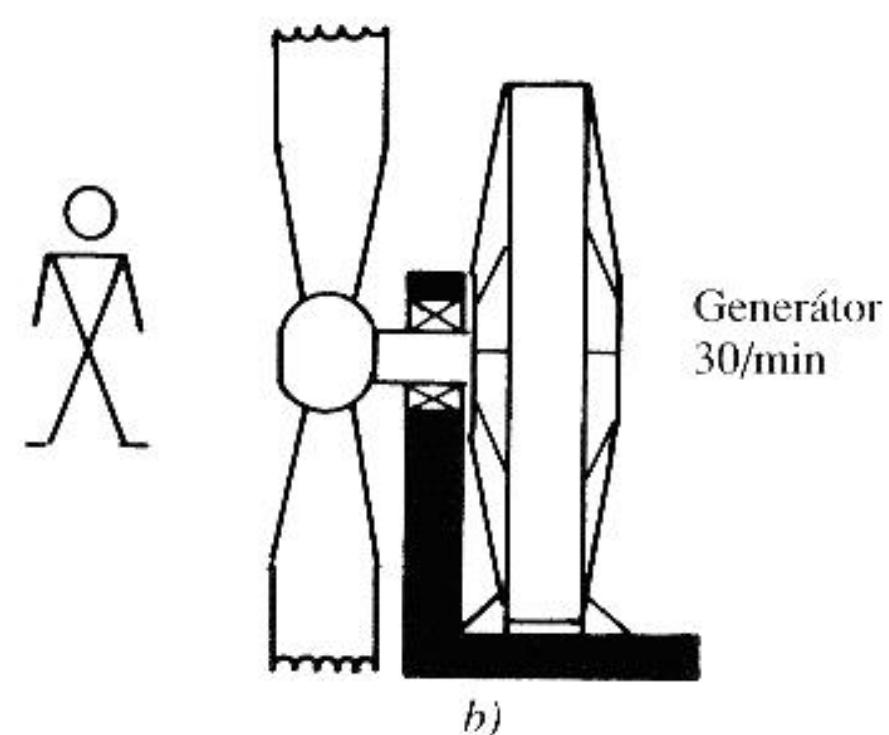
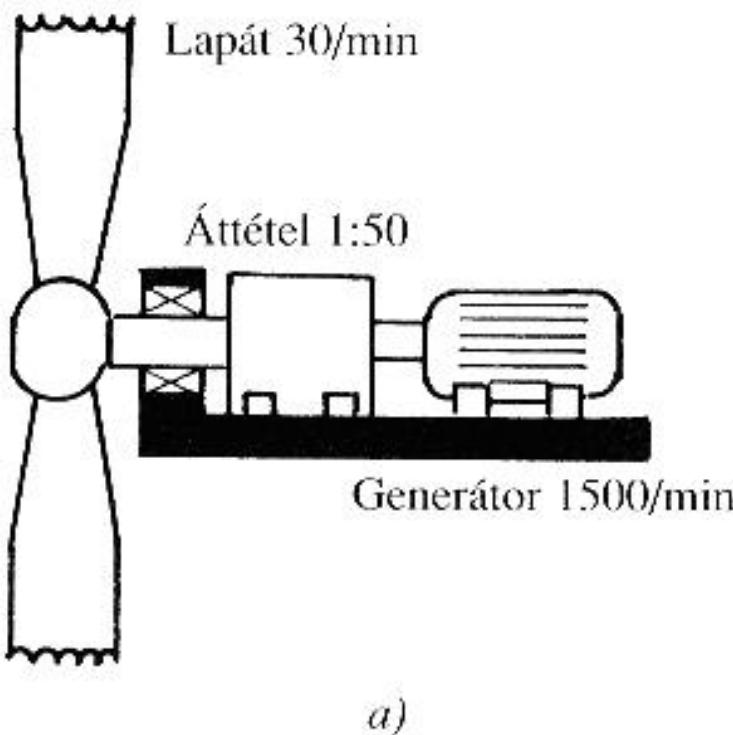
- E.g. steam generation
- Turbine
- Generator

Wind:

Control by the wind speed and demand

- rotor blades
- generator

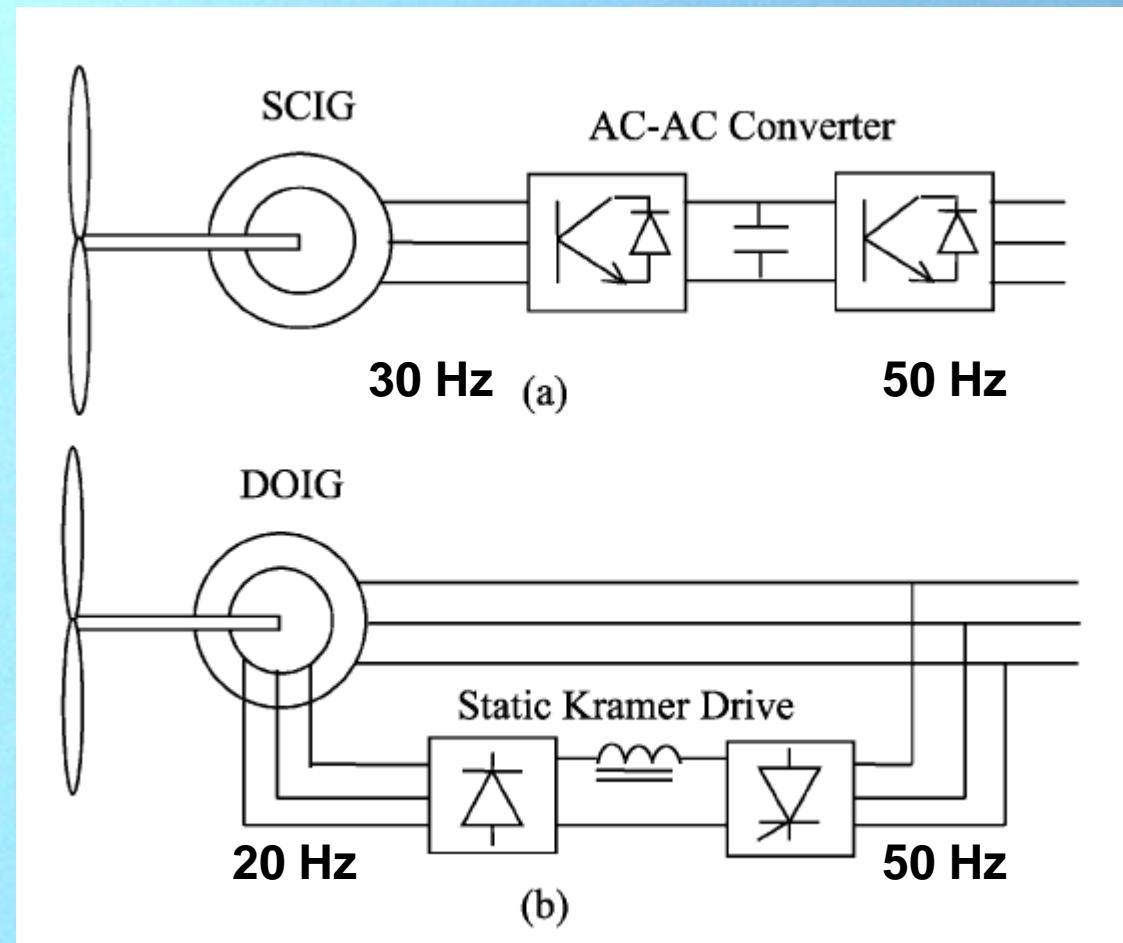
# Indirect and direct driving

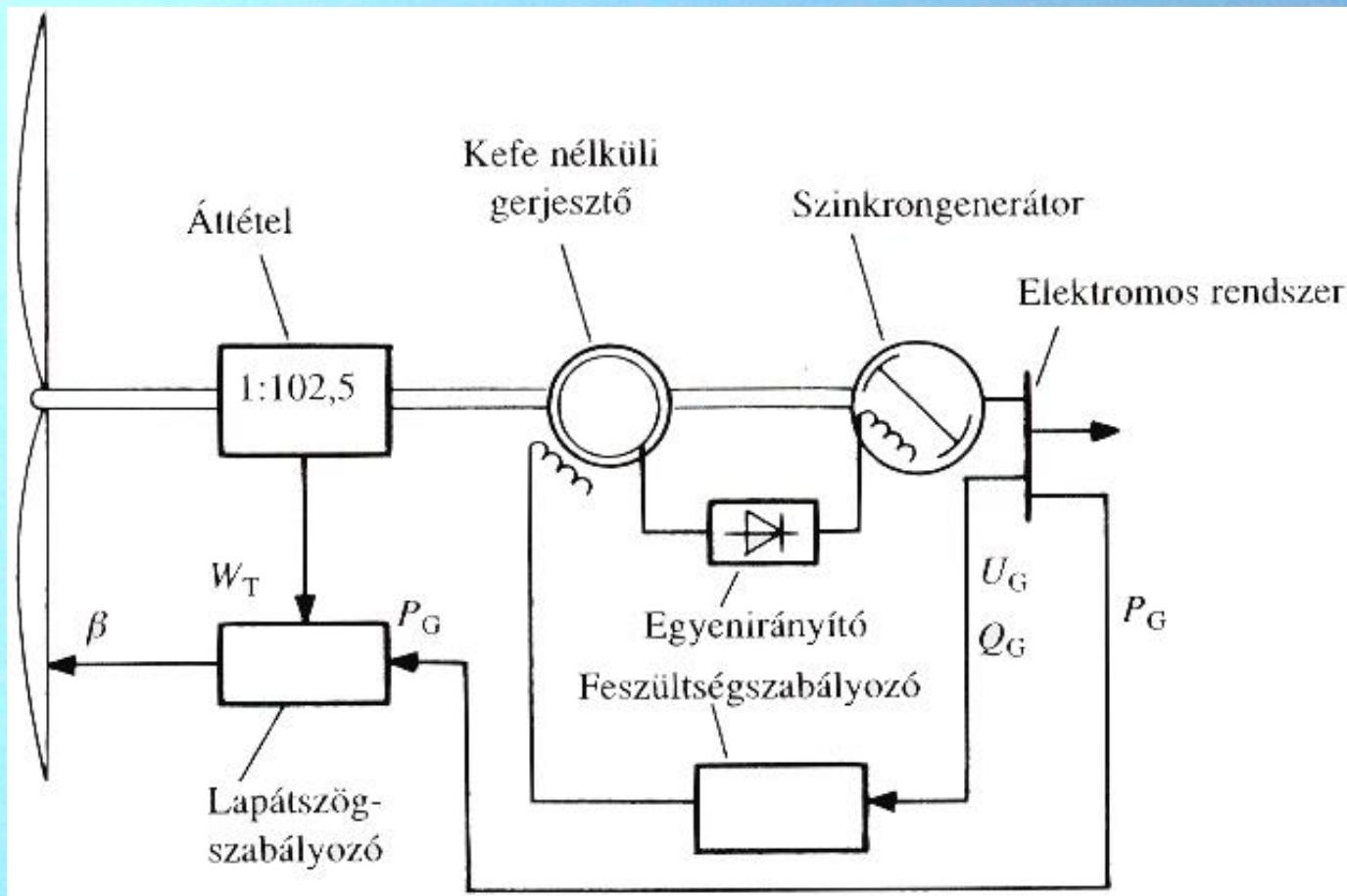


# Connection of the generator to the grid

Appr. RPM  
**900-1000**  
**changing**

**Fixed frequency  
(RPM)**

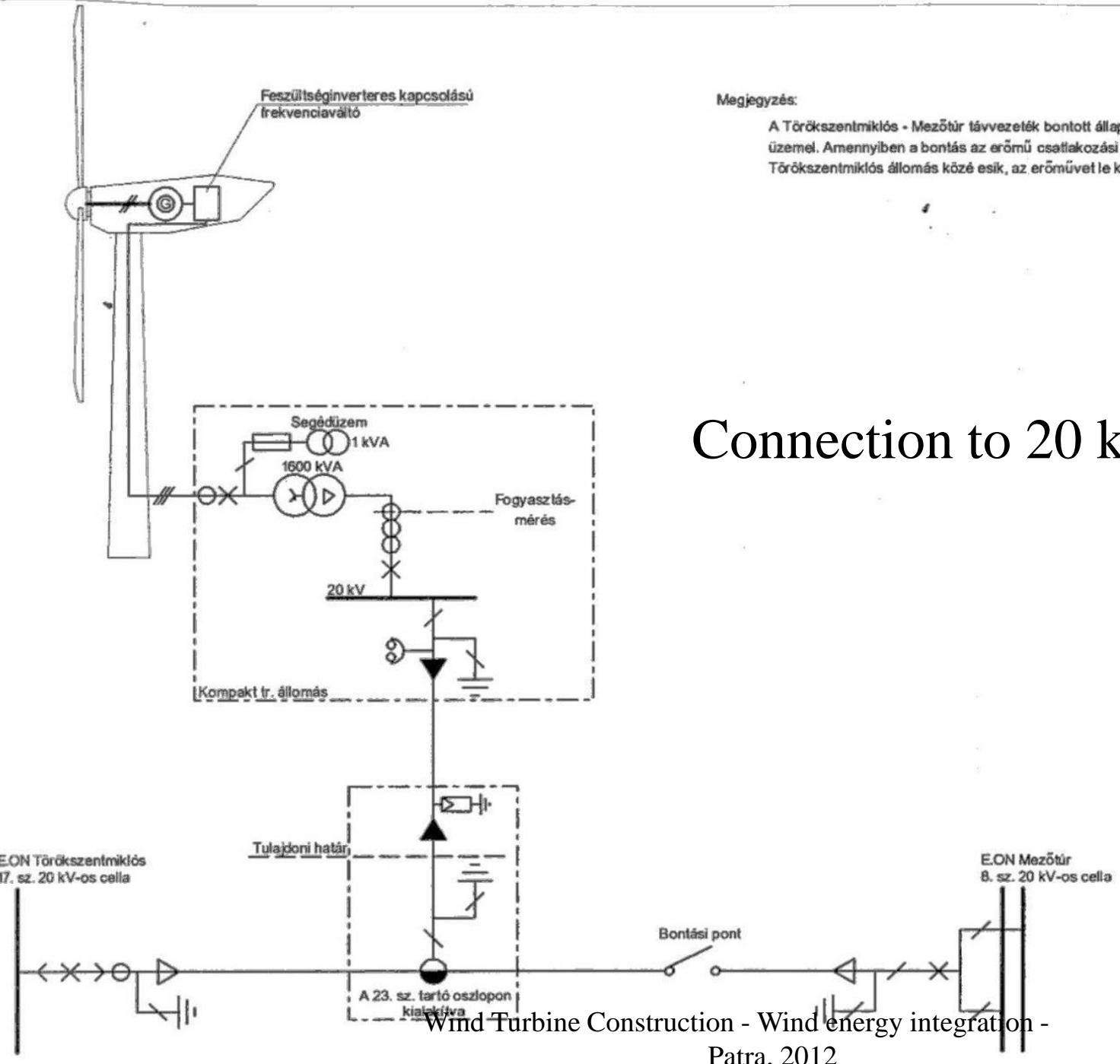






# Electrical connection: compact substation



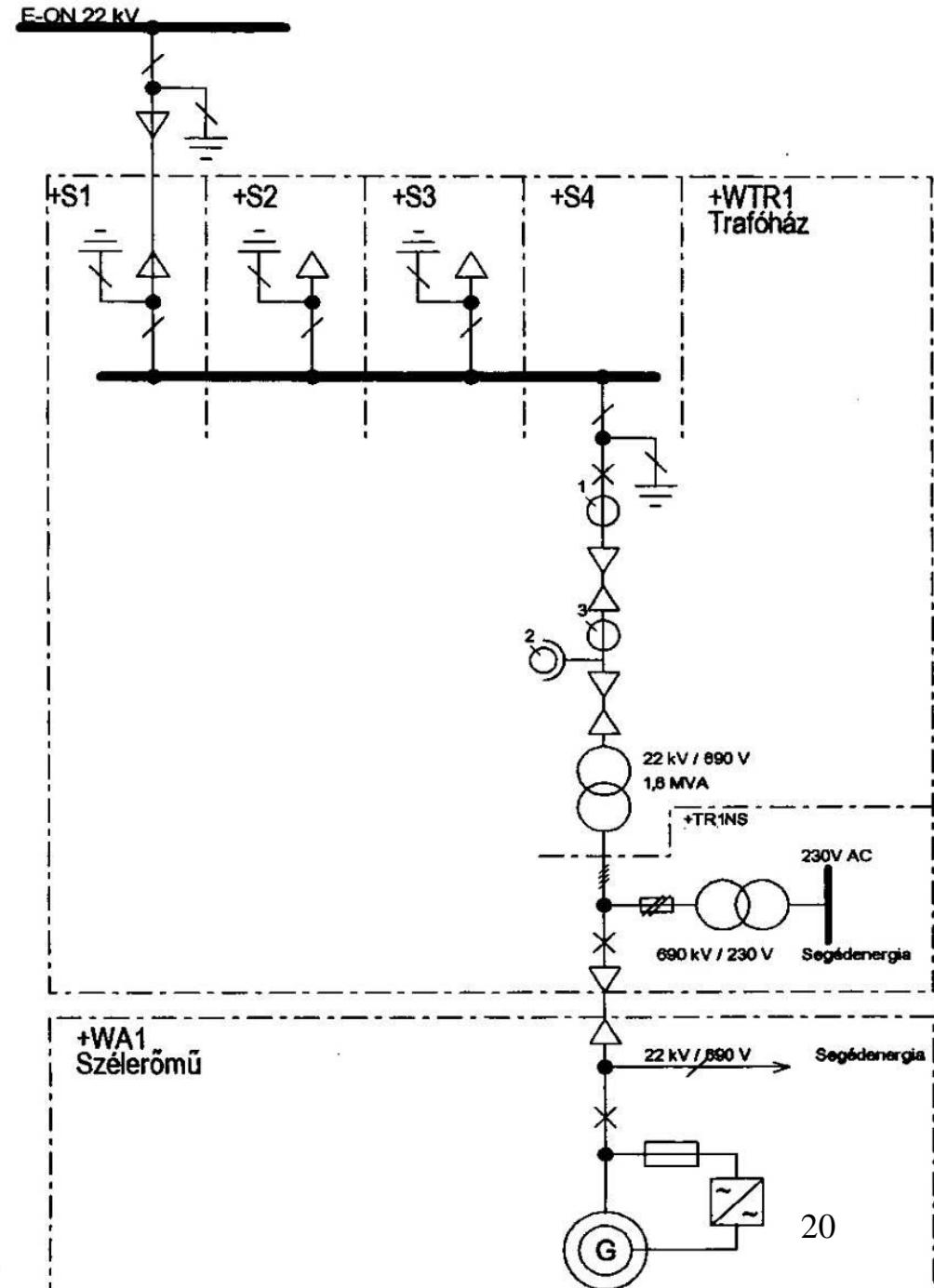


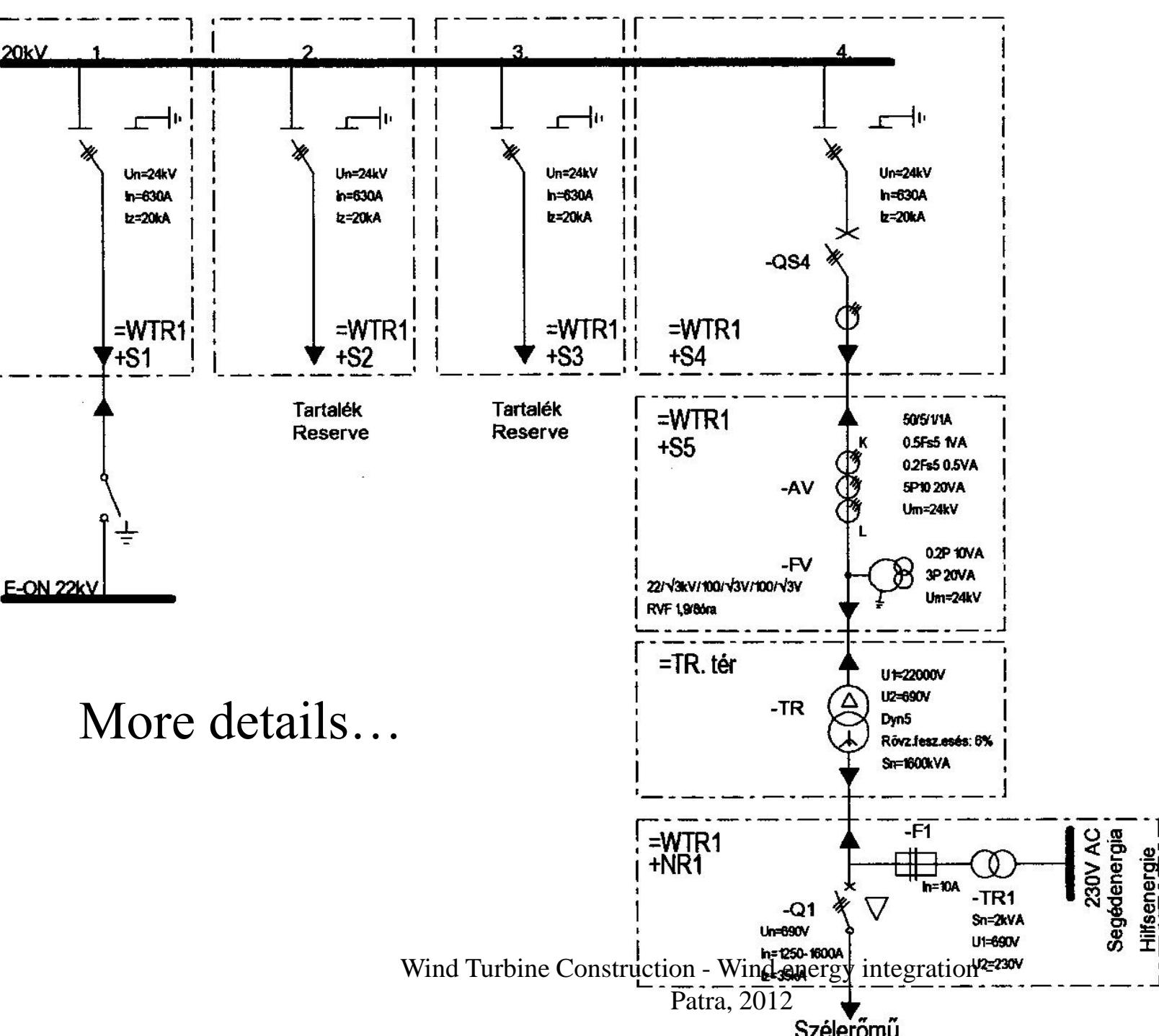
## Connection to 20 kV



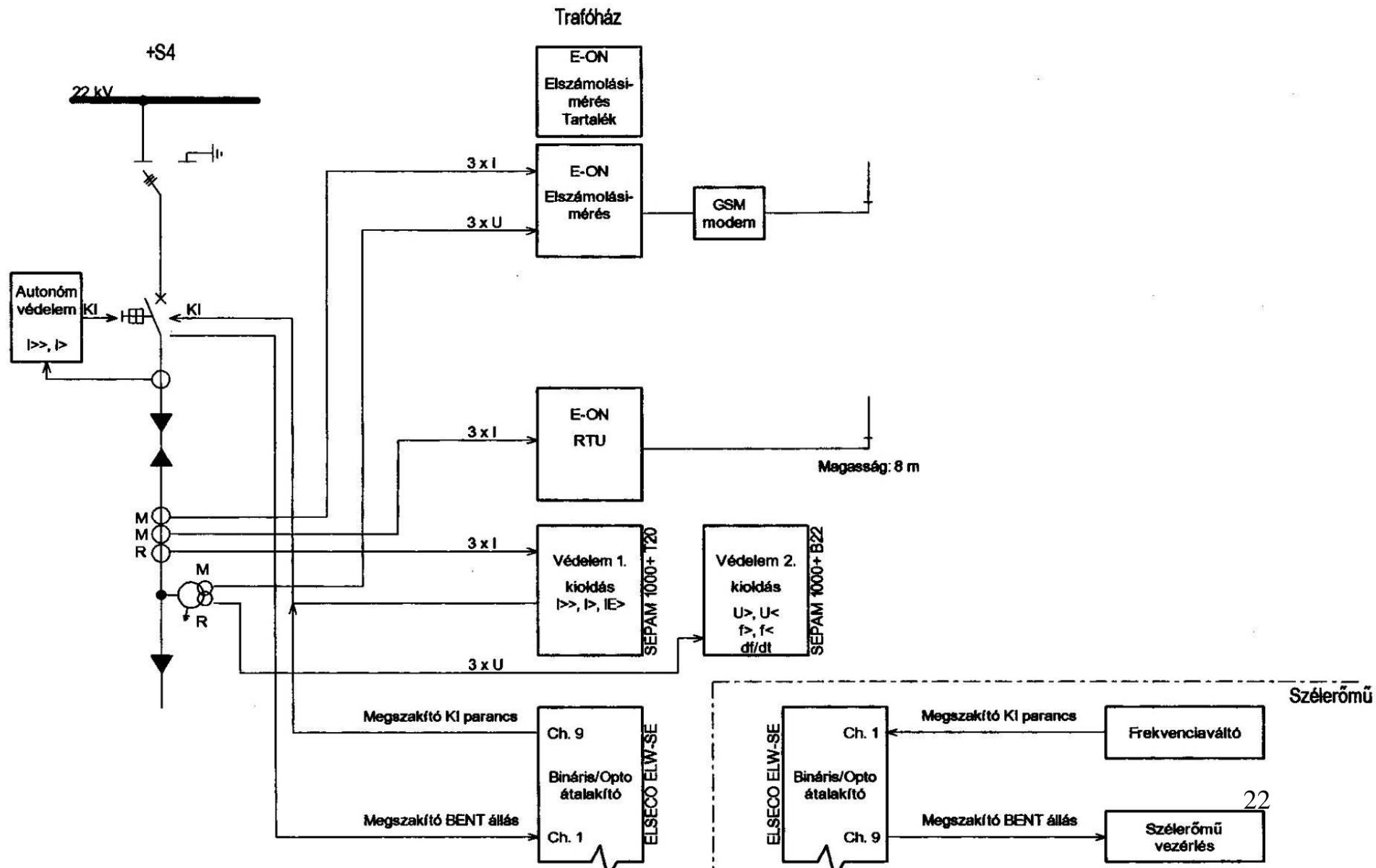
# Single line scheme

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More details...

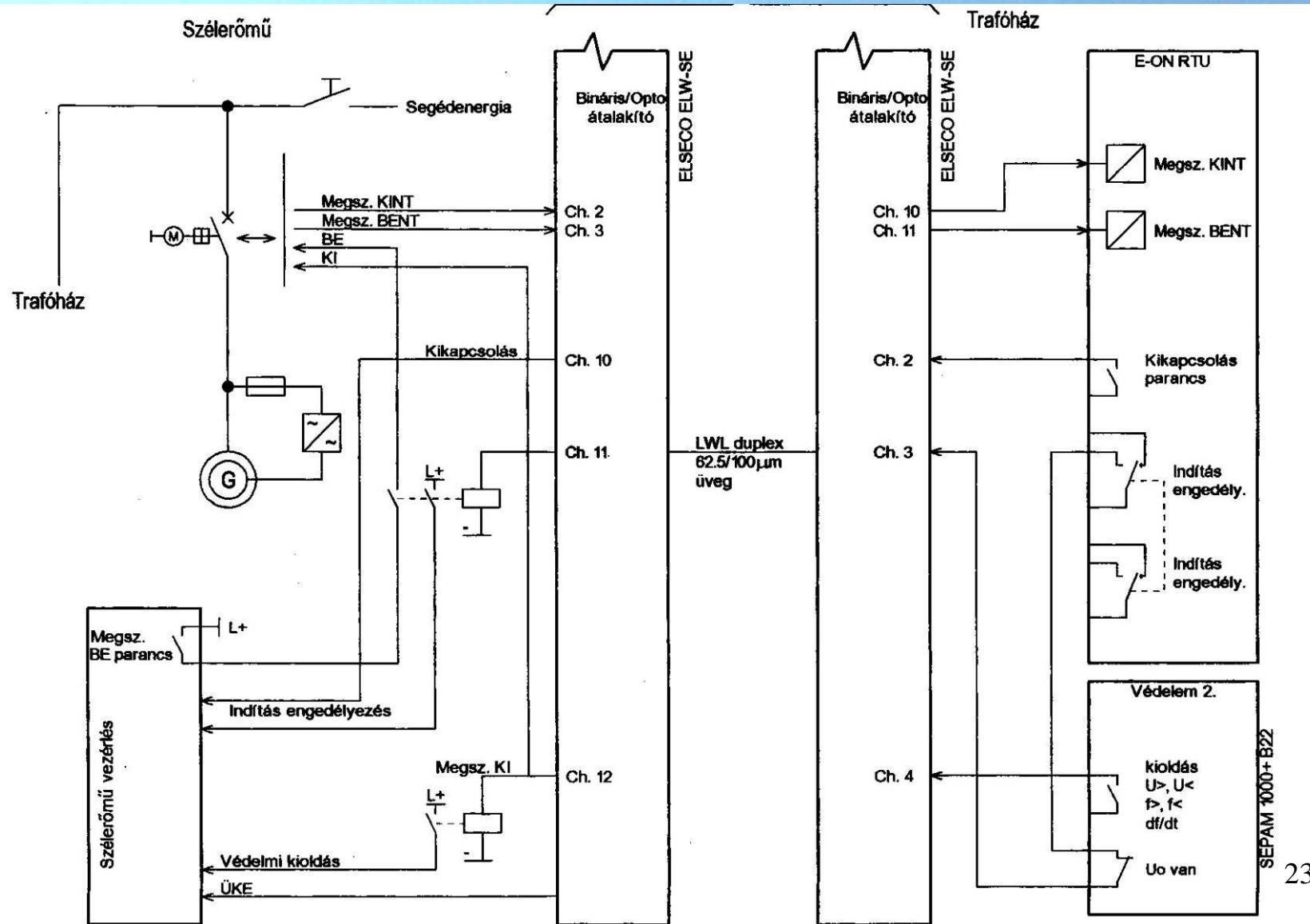




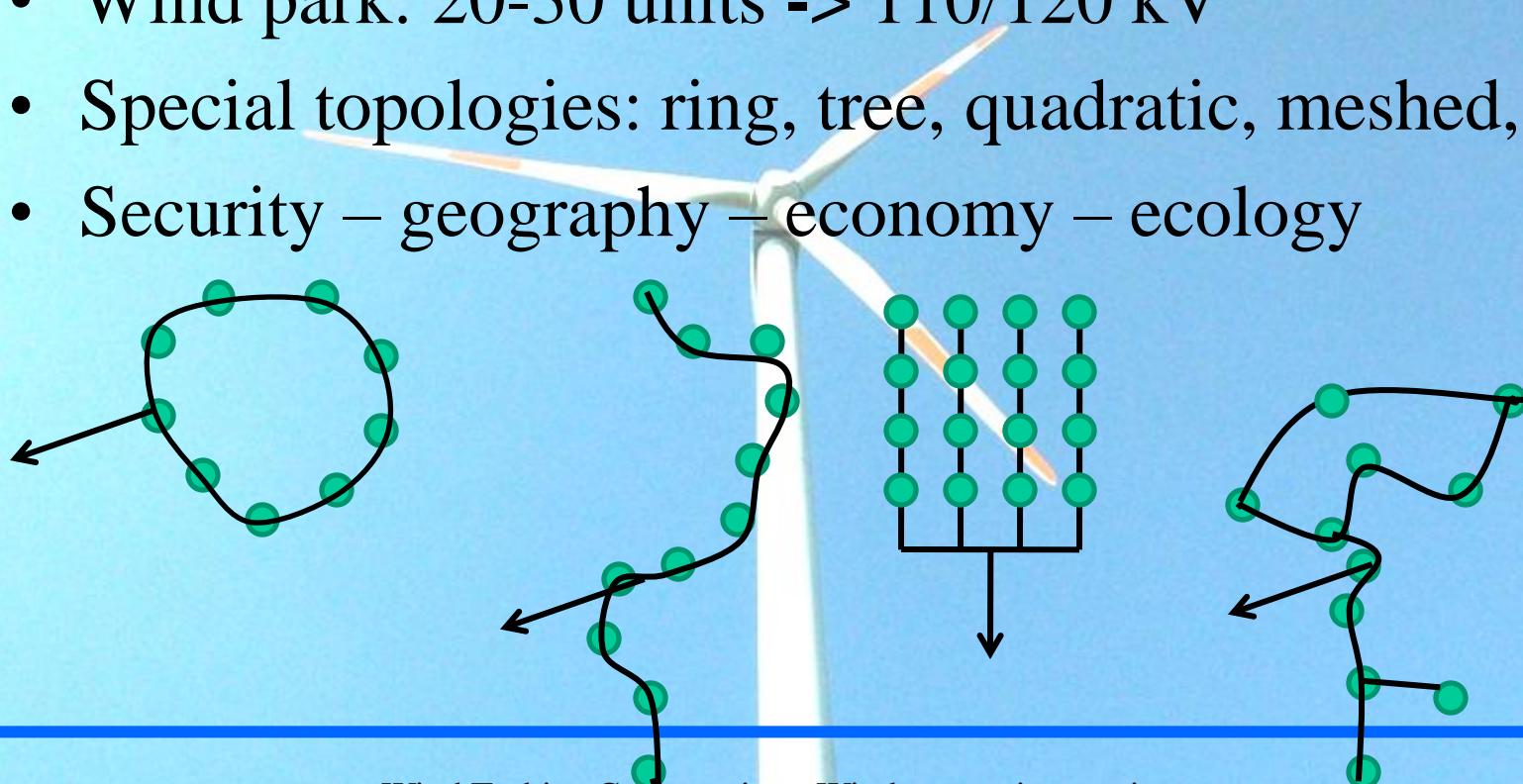
# Connection between the tower and the compact substation



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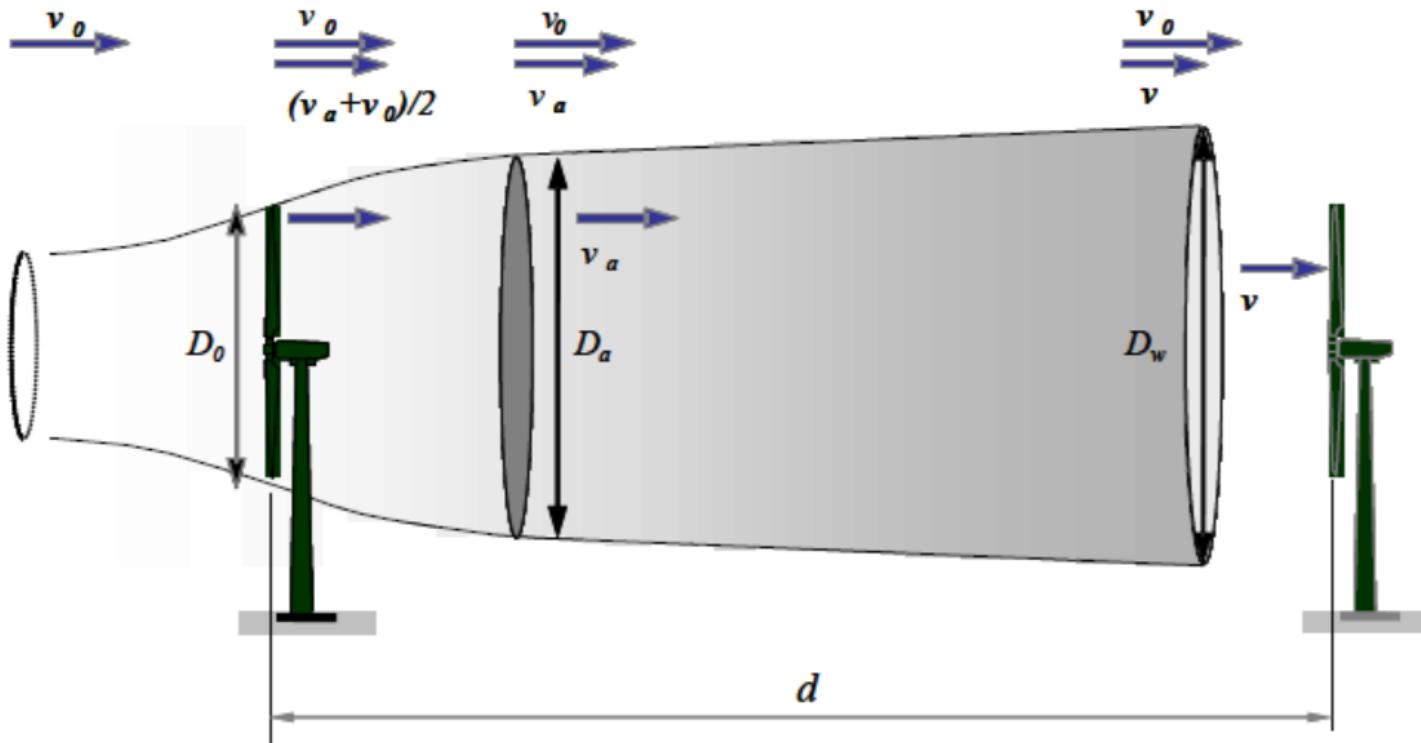


- 1 unit: cca. 2 MW (0,8 – 3,5 MW)
- 20 kV for transmission 3-8 MW
- Wind park: 20-30 units -> 110/120 kV
- Special topologies: ring, tree, quadratic, meshed, etc.
- Security – geography – economy – ecology



# Wind speed changes

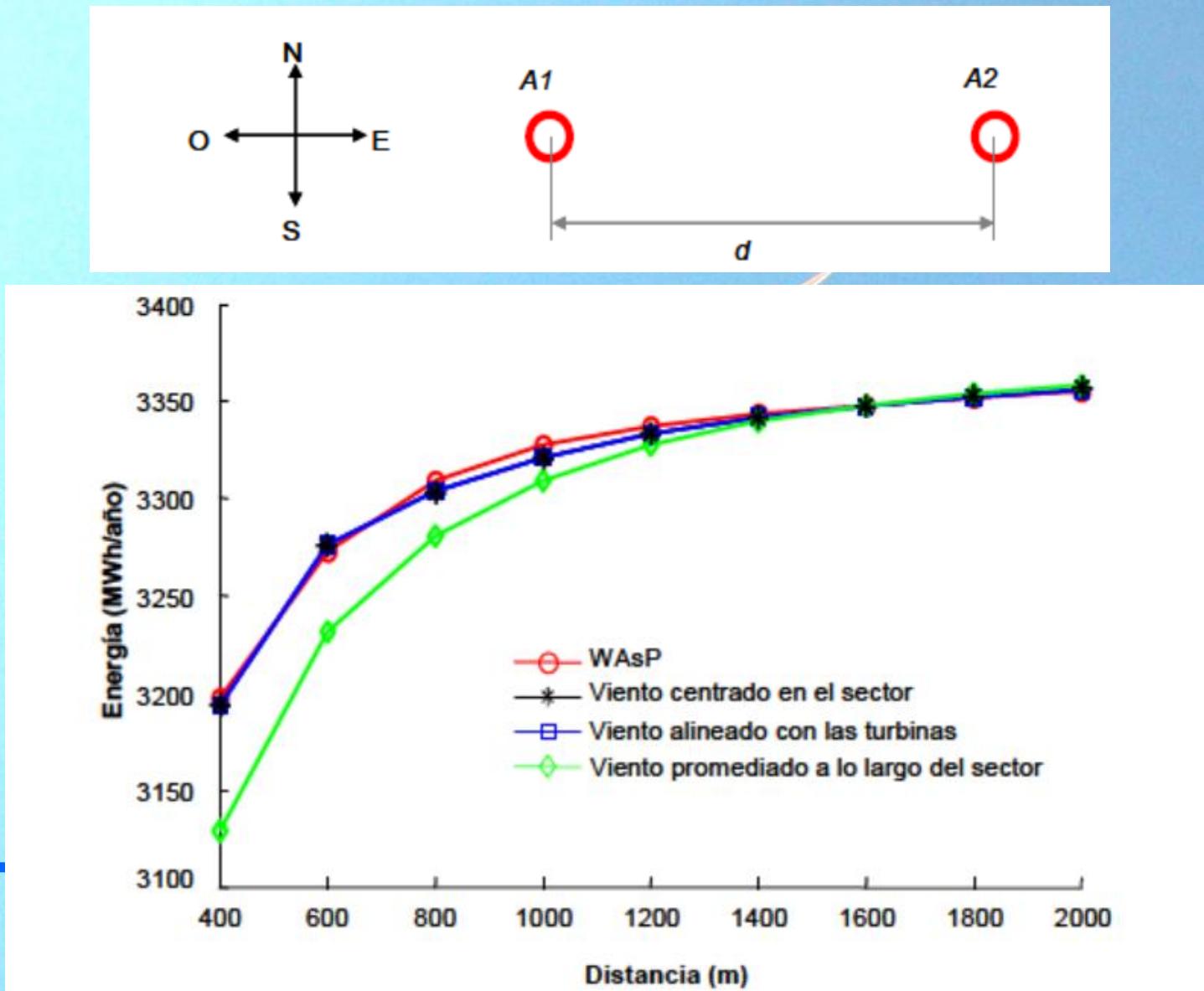
by Jensen



$$\frac{v_{estela}(d)}{v_0} = \frac{1}{2} + \frac{1}{2} \sqrt{1 - 2C_T(v_0) \left( \frac{D_0}{D(d)} \right)^2}$$

# „Wind shadow” – Wake effect decreasing speed – decreasing energy

(work of Javier Serrano)



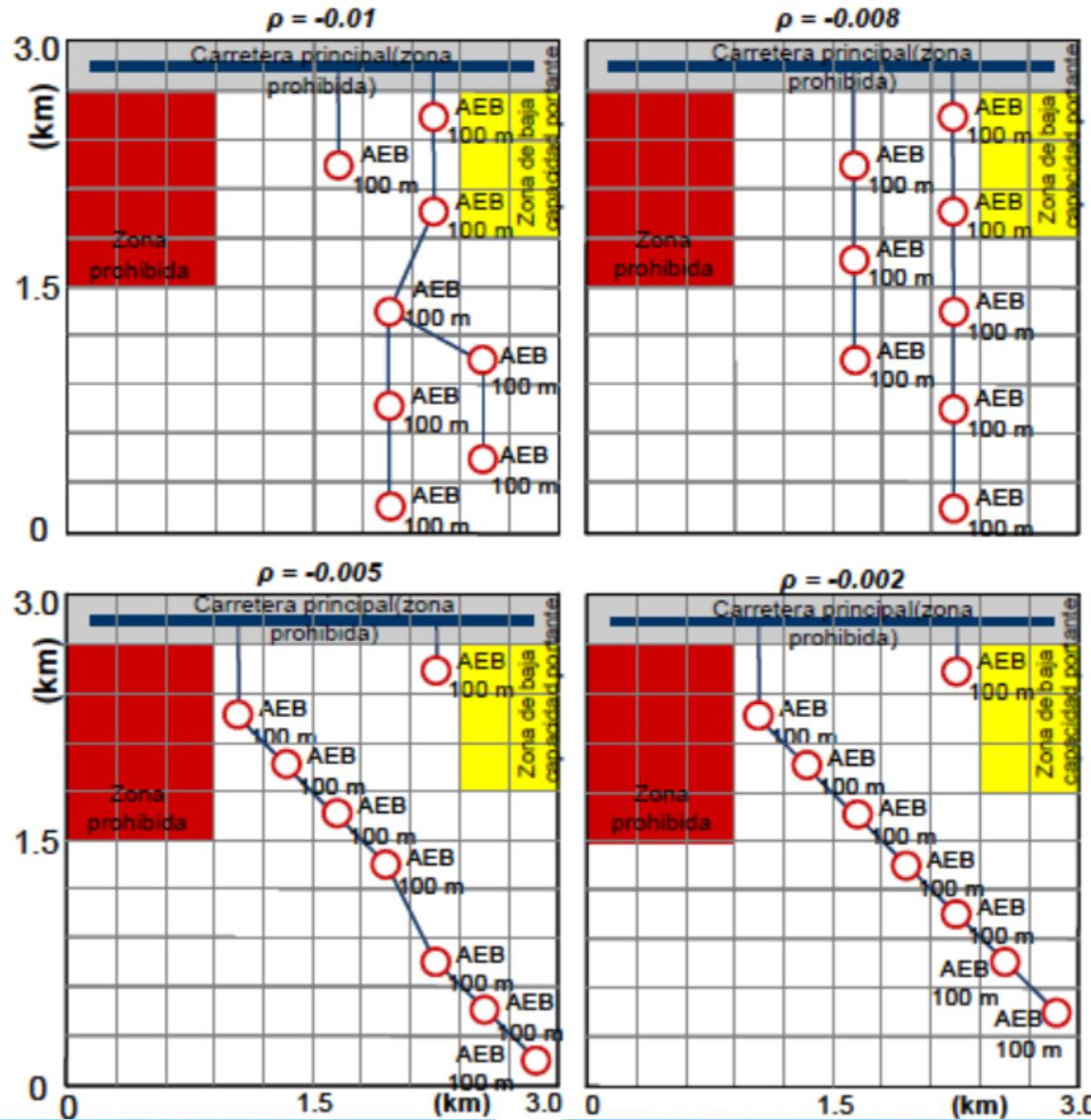


# Micrositing - optimisation

(work of Javier Serrano)



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# Quadratic displacement, Burgenland, Austria



Line on the hill edge





# Molina *moderna* de Aragón



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# Wind metering tower



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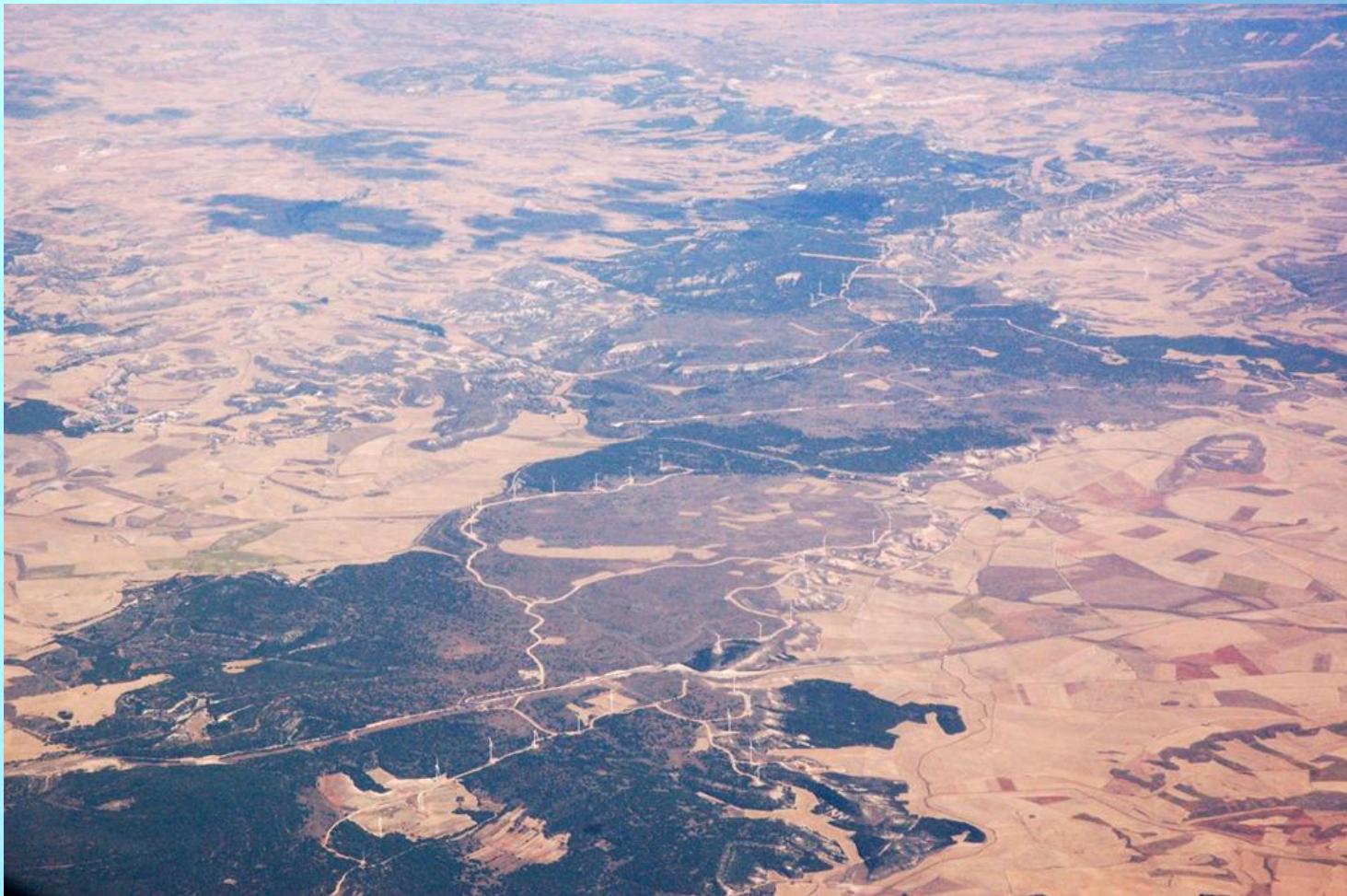




# Atienza, Spain



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# Near Calatayud, Spain



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# Near Calatayud, Spain



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Wind Turbine Construction - Wind energy integration -  
Patra, 2012



# Near Calatayud, Spain

## 150 towers on this picture!



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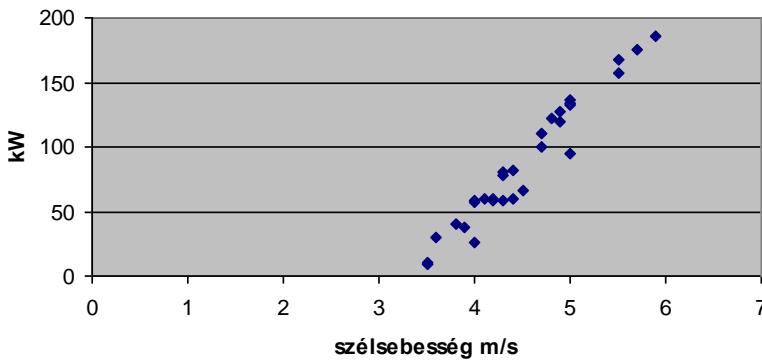
# Kefalonia, Greece



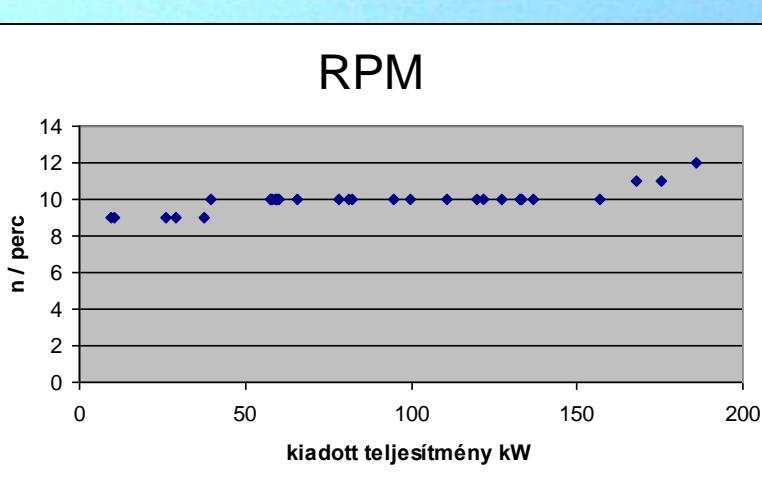
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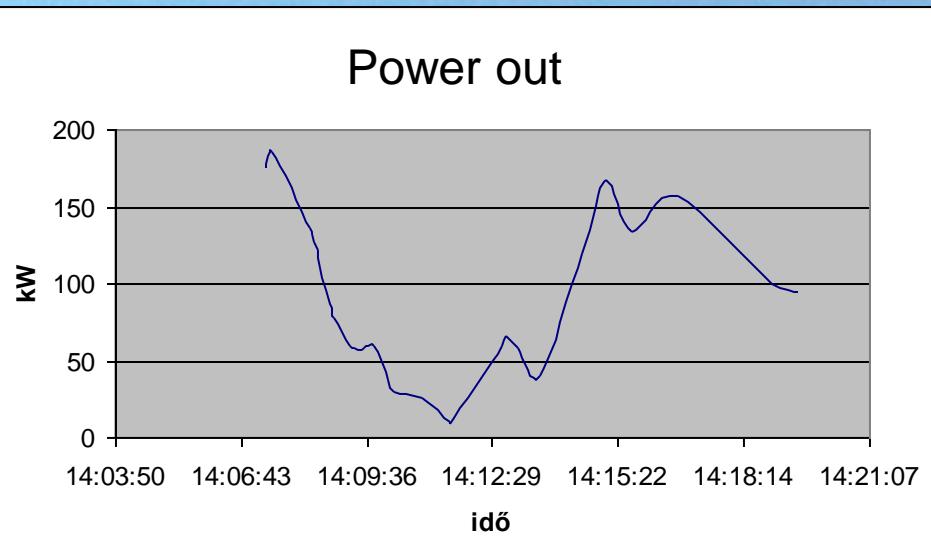
Cut in



RPM



Power out





# Nederland , Cabo Verde, Burgenland (A), Portugal

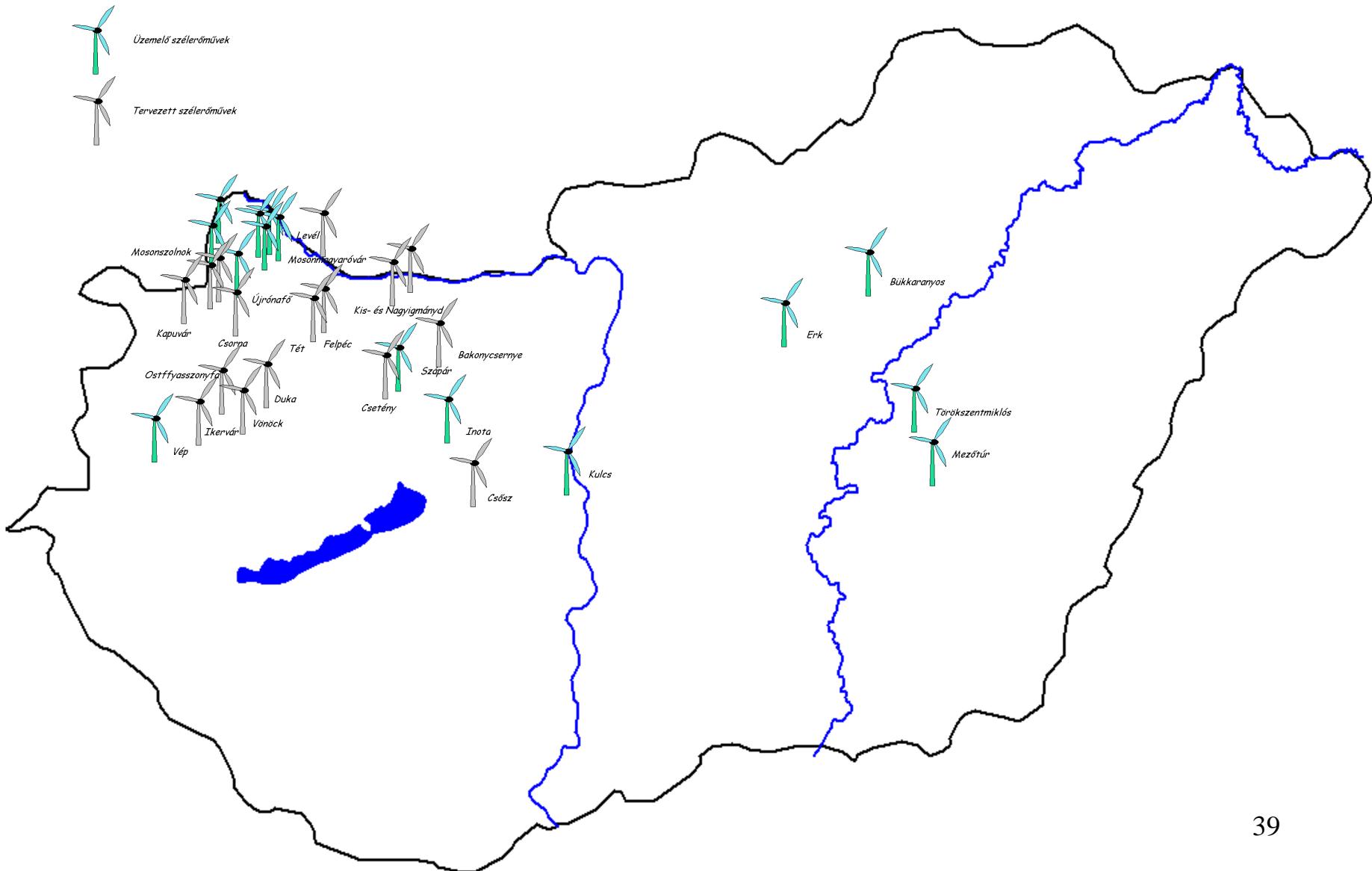


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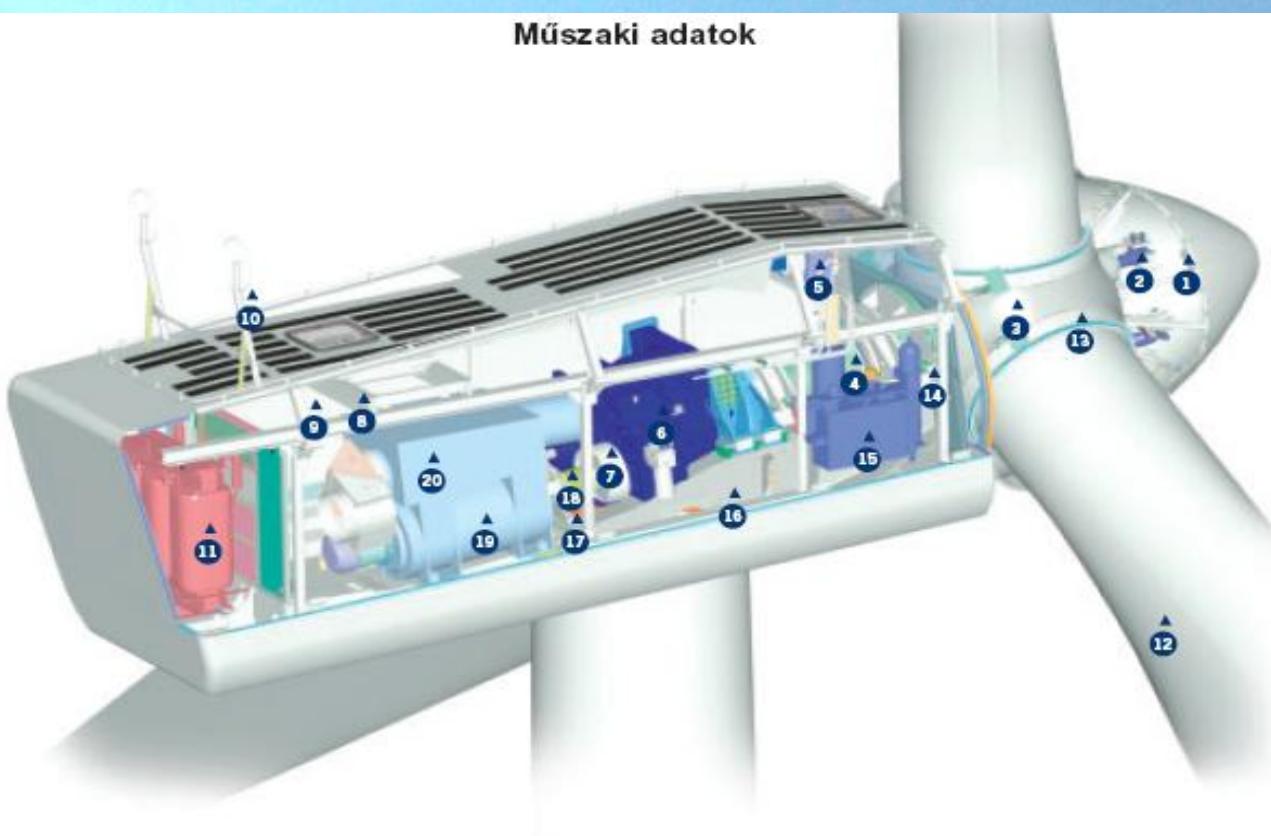




# Windpower plants in Hungary, 2006

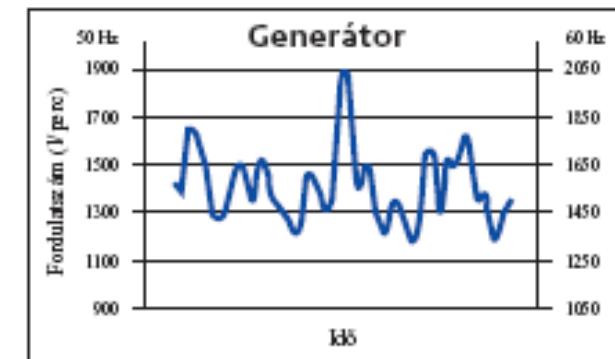
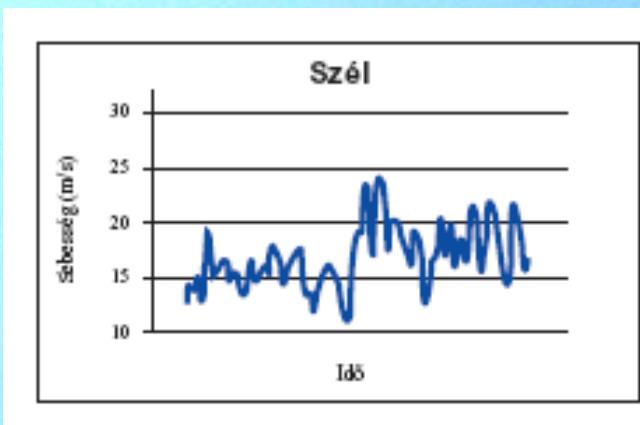
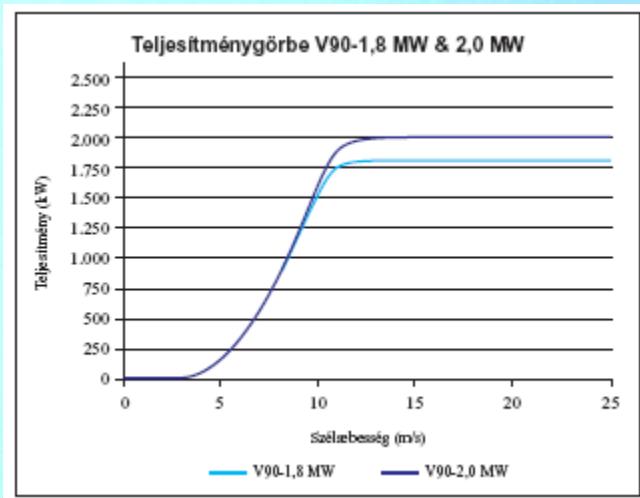


## Műszaki adatok



- |                     |                                 |            |             |            |           |                        |               |                                   |                             |  |         |                    |                            |                      |                 |                 |                                 |                        |                          |
|---------------------|---------------------------------|------------|-------------|------------|-----------|------------------------|---------------|-----------------------------------|-----------------------------|--|---------|--------------------|----------------------------|----------------------|-----------------|-----------------|---------------------------------|------------------------|--------------------------|
| ❶ Lapátszögvezérlés | ❷ Lapátszögállító munkahengerek | ❸ Lapátagy | ❹ Főtengely | ❺ Olajhűtő | ❻ Hajtómű | ❷ Mechanikus tárcsafék | ❸ Szerelődaru | ❹ VMP-felső vezérlés átalakítóval | ❽ Ultrahangos szélérzékelők | ❻ Nagyfeszültségű transzformátor (6-33 kW) | ❿ Lapát | ❾ Lapátcsapágyazás | ❿ Forgórész reteszrendszer | ❻ Hidraulikus egység | ❻ Gép alapkeret | ❷ Azimut hajtás | ❸ Kompozitlemez tengelykapcsoló | ❹ OptiSpeed® generátor | ❽ Léghűtő a generátorhoz |
|---------------------|---------------------------------|------------|-------------|------------|-----------|------------------------|---------------|-----------------------------------|-----------------------------|--|---------|--------------------|----------------------------|----------------------|-----------------|-----------------|---------------------------------|------------------------|--------------------------|

# Characteristics





# Rotor blade



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V90 (~44 m)

Glassfiber – epoxi  
Grafit fiber

MD 77 (37,5 m)

6,5 t!

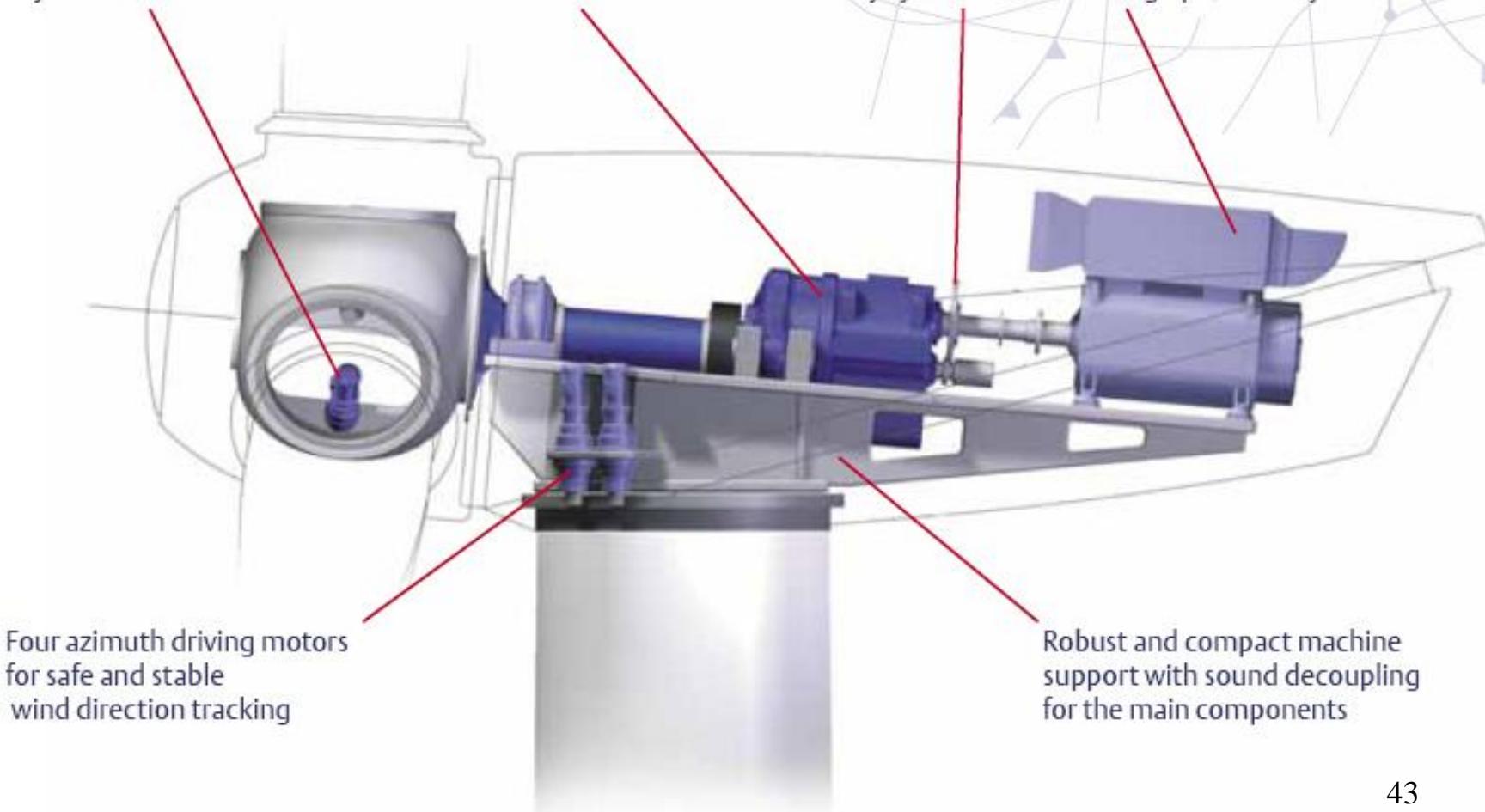


High security due  
to individual blade  
adjustment

Combined planet spur  
wheel gear for high ef-  
fectiveness

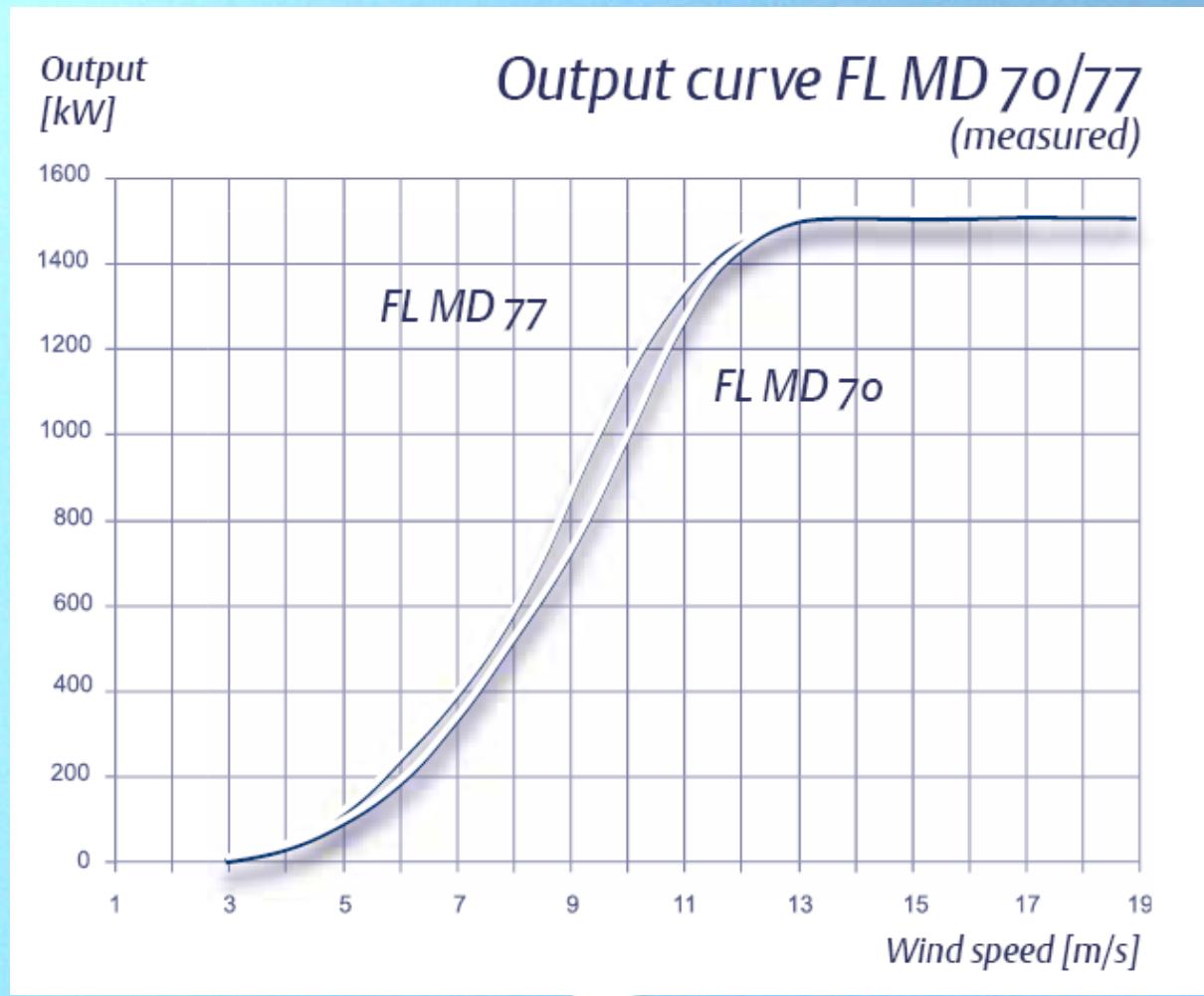
Large disk  
brake as 2<sup>nd</sup>  
safety system

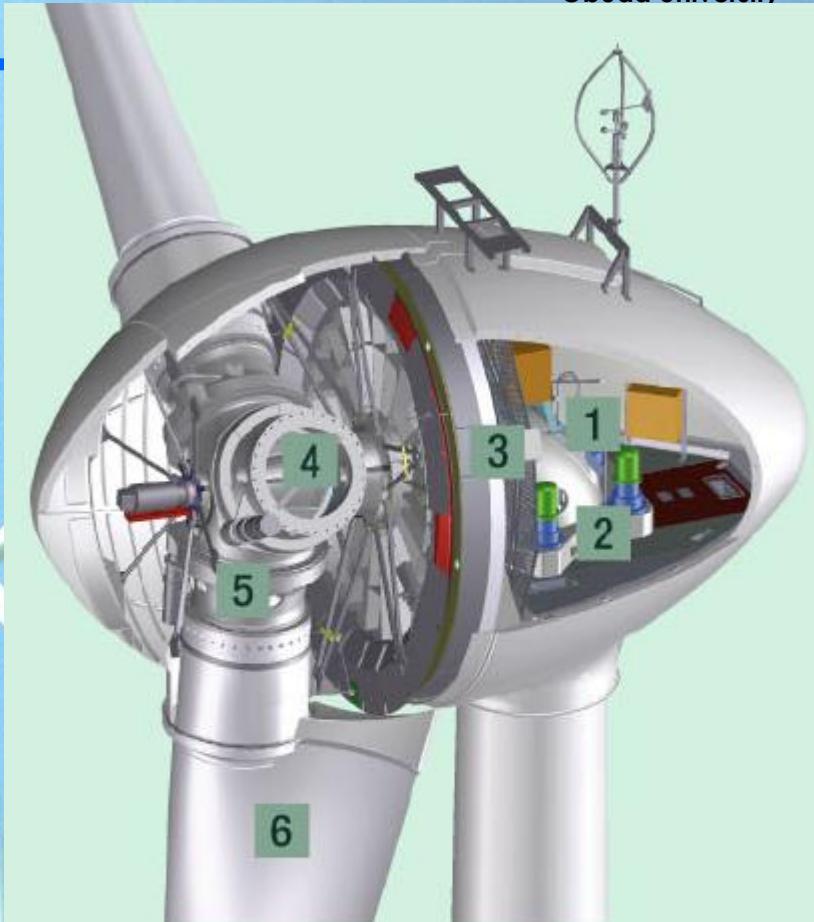
Variable speed, double-fed  
asynchronous generator for  
high profitability



Four azimuth driving motors  
for safe and stable  
wind direction tracking

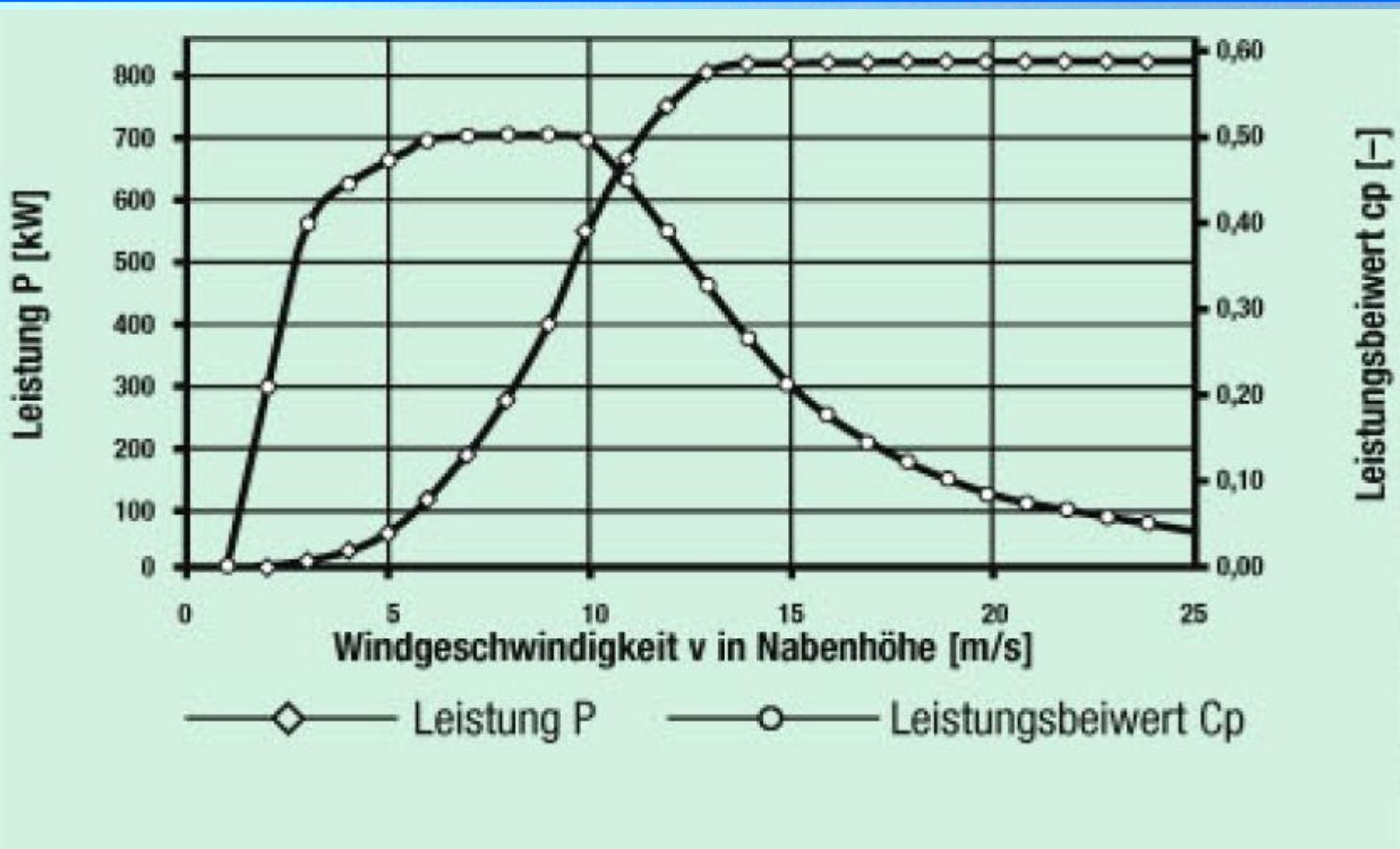
Robust and compact machine  
support with sound decoupling  
for the main components

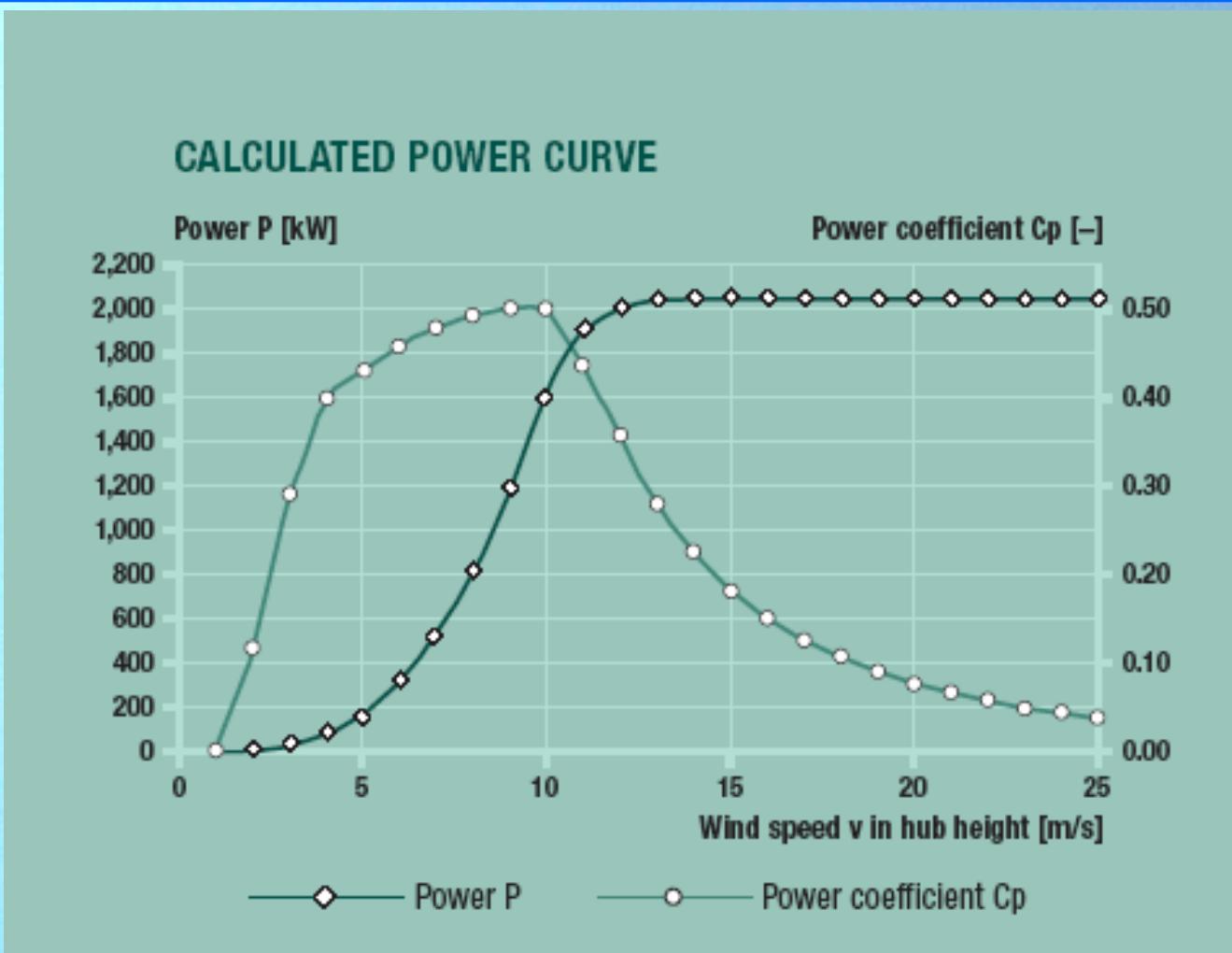




- 1 Maschinenträger
- 2 Azimutmotoren
- 3 Ringgenerator
- 4 Blattadapter

- 5 Rotornabe
- 6 Rotorblatt





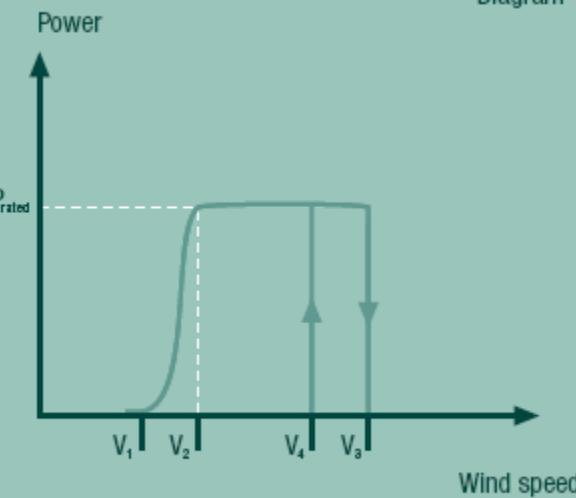


# Characteristics measurements

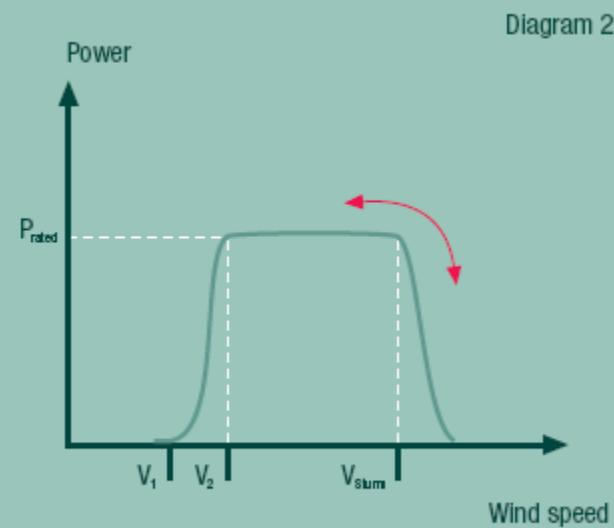


$$\rho = 1.225 \text{ kg/m}^3$$

Wind [m/s]	Power P [kW]	Power coefficient Cp [-]
1	0.0	0.00
2	3.0	0.12
3	25.0	0.29
4	82.0	0.40
5	174.0	0.43
6	321.0	0.46
7	532.0	0.48
8	815.0	0.49
9	1,180.0	0.50
10	1,612.0	0.50
11	1,890.0	0.44
12	2,000.0	0.36
13	2,050.0	0.29
14	2,050.0	0.23
15	2,050.0	0.19
16	2,050.0	0.15
17	2,050.0	0.13
18	2,050.0	0.11
19	2,050.0	0.09
20	2,050.0	0.08
21	2,050.0	0.07
22	2,050.0	0.06
23	2,050.0	0.05
24	2,050.0	0.0548
25	2,050.0	0.04



*Power curve of a wind turbine without ENERCON storm control*



*Power curve of a wind turbine with ENERCON storm control*



# Comparison

## NÉHÁNY SZÉLERÖMŰ LEGFONTOSABB MŰSZAKI JELLEMZŐJE ([261]; 484)

Szélerőmű típusa		NORDEX	ENERCON	NORDEX	NORDEX	ENERCON
Megnevezés	M.e.	N29/250	E-40	N43/600	N64/1000	E-112
Névleges teljesítmény	kW	250	600	600	1100	4500
Indulási szélsebesség	m/s	3-4	2,5	3-4	3-4	
Leállítási szélsebesség	m/s	25	25	25	25	
Lapátszám	db	3	3	3	3	3
Lapáthossz	m	13,4	19	19,1	26	52
Járókerék átmérője	m	29,7	44	43	54	112
Megfúvott felület	m <sup>2</sup>	693		1452	2290	10000
Tengelymagasság	m	30/40/50	65	43/50/60	60	124
Járókerék fordulatszáma	1/min	39,5–29,5	34–18	26,9–17,9	22–16	



# Bükkaranyos



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Section - Wind  
Patra, 201



# Erk



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tion - Wi  
Patra, 2





# Inota



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# Kulcs



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# Mezőtúr





# Mosonmagyaróvár -Levél



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# Mosonszolnok



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ction - V  
Patra



# Szápár



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# Törökszentmiklós



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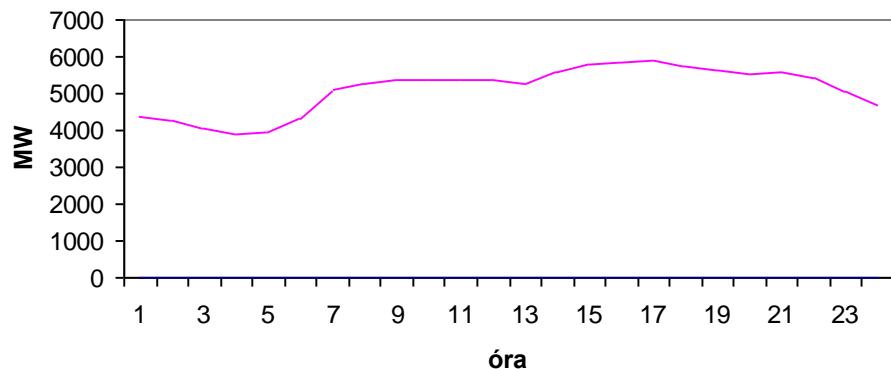


# System load <-> wind production

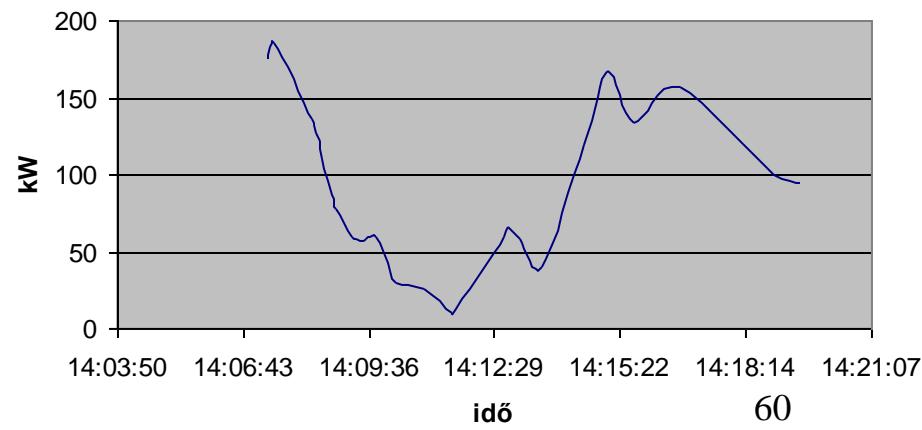


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A hazai villamosenergia-rendszer terhelése  
2005.12.14.



Szélerőmű kiadott teljesítménye





# Balancing with CO<sub>2</sub>



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# Feel the measure!



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V27 – 225 kW



E-40 600 kW



E-48 800 kW



# Feel the measure!



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**MD-77 1,5 MW**



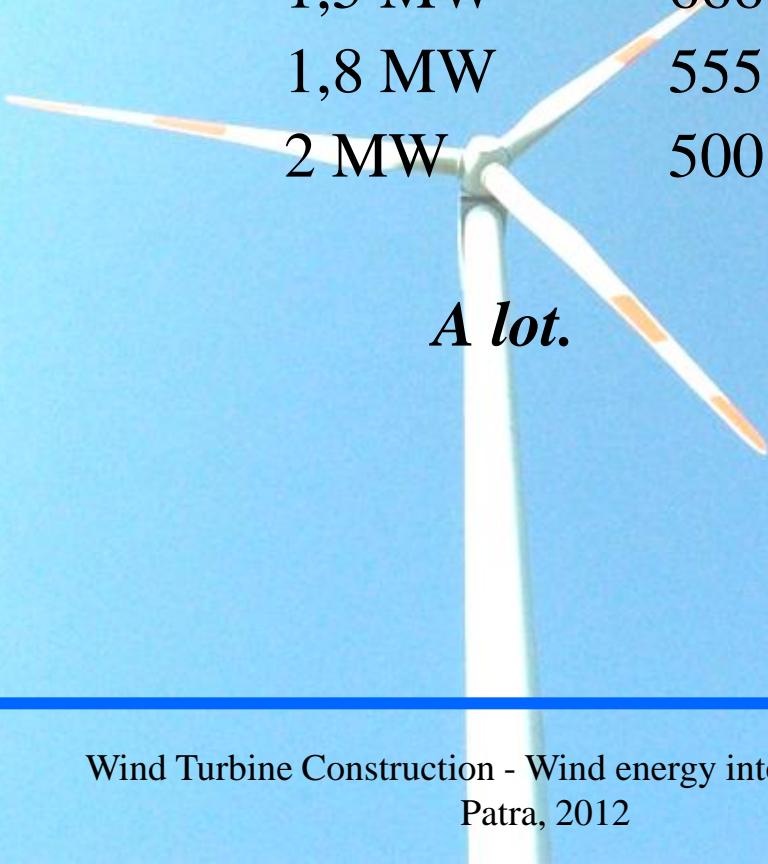
**V-90 1,8 MW**



**E-70 2 MW**

# How many tower represents 1000 MW?

- |         |        |          |
|---------|--------|----------|
| • V27   | 225 kW | 4444 pcs |
| • E-40  | 600 kW | 1666 pcs |
| • E-48  | 800 kW | 1250 pcs |
| • MD-77 | 1,5 MW | 666 pcs  |
| • V-90  | 1,8 MW | 555 pcs  |
| • E-70  | 2 MW   | 500 pcs  |



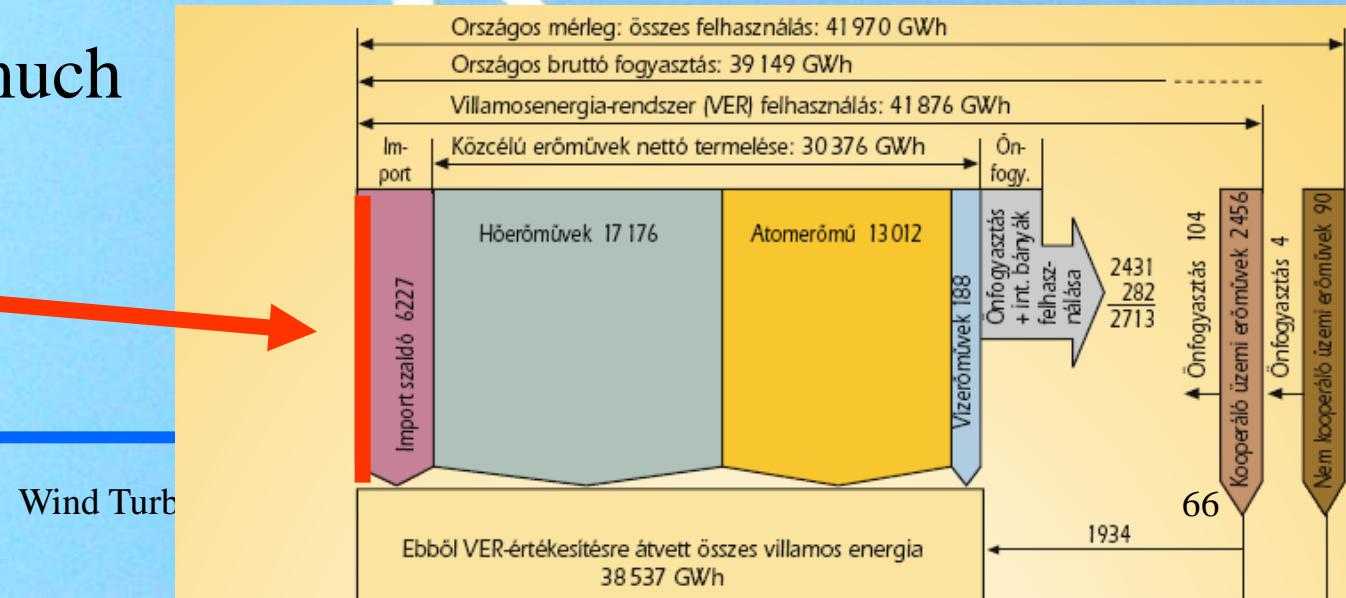
*A lot.*



# Wind energy integration

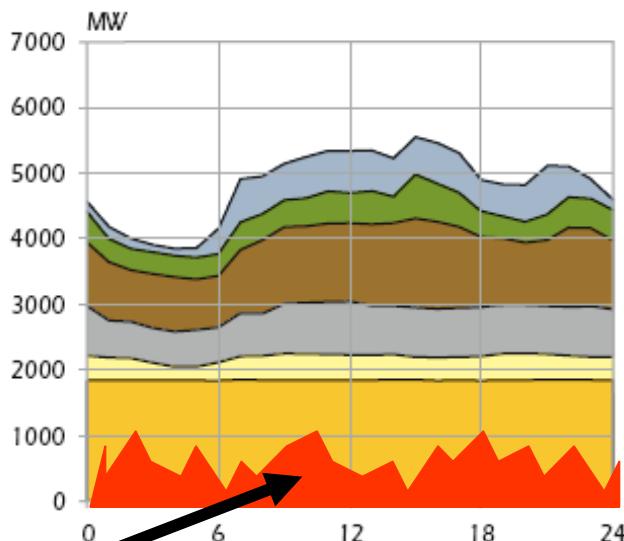


- If 1000 MW built in capacity operates in 1 year with 20 % usage ratio
- $365 \text{ days} \times 24 \text{ hours} \times 1000 \text{ MW} \times 0,2 \% = 1.752.000 \text{ [MWh]} = 1,752 \text{ TWh}$
- In Hungary it is only 4,47 % of the total consumption
- Not too much

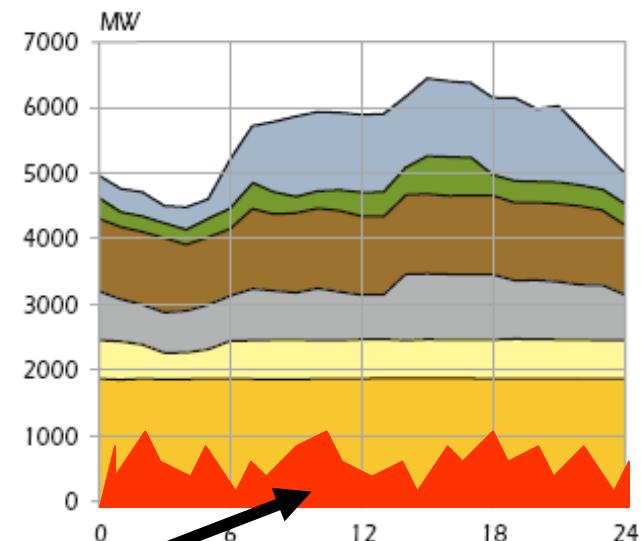


# Power ratio

Nyári mérési nap, 2005. július 20.



Téli mérési nap, 2005. november 24.

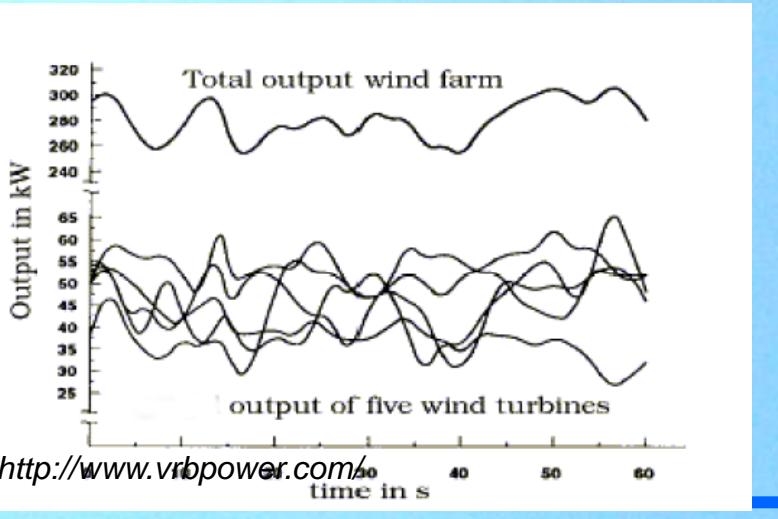


It is much!

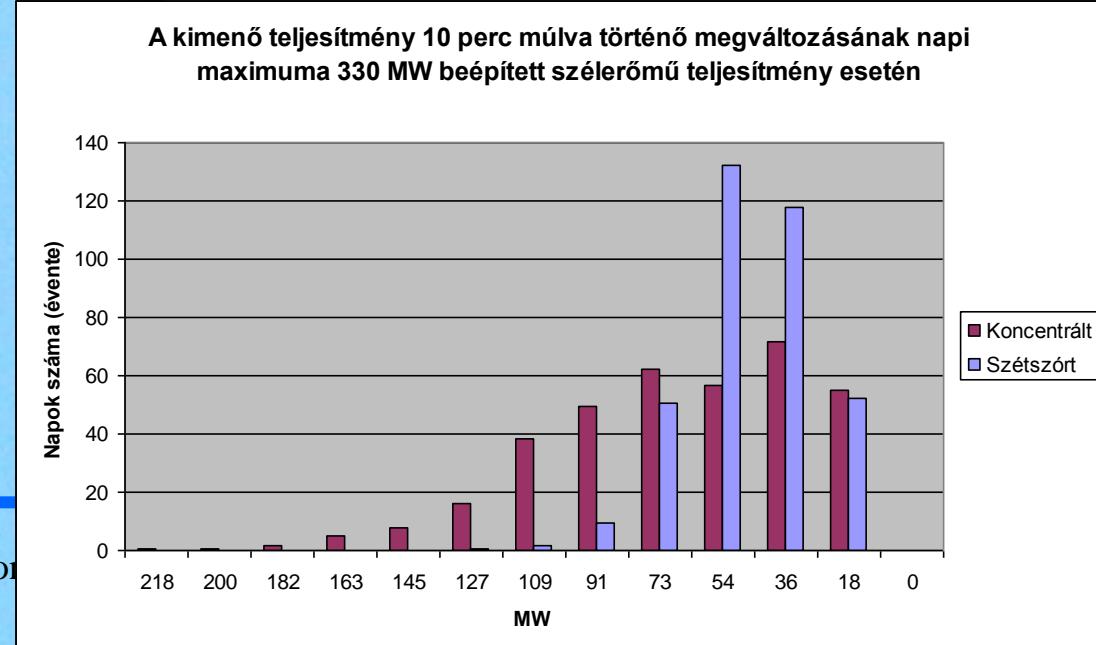
Forrás: A magyar villamosenergia-rendszer 2005. évi statisztikai adatai, MVM Zrt., 2006

# How the wind blows

- BEWAG experiences: gradient 60 MW/h
- 3 areas - 3 different wind blows
- Local autobalancing in the windpark
- Balancing between different areas



Wind Turbine Con-



# Sudden stop of wind power plants

- Too strong wind (over 25-30 m/s)
- Network faults
- Frequency problems

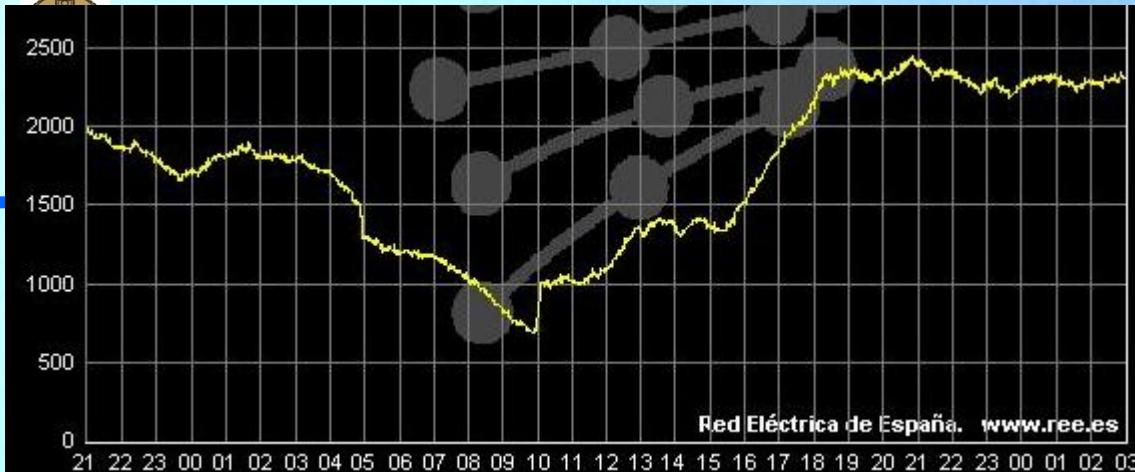
Is it really problem to loose 200 MW? – daily events

**The network flexibility must be raised!**

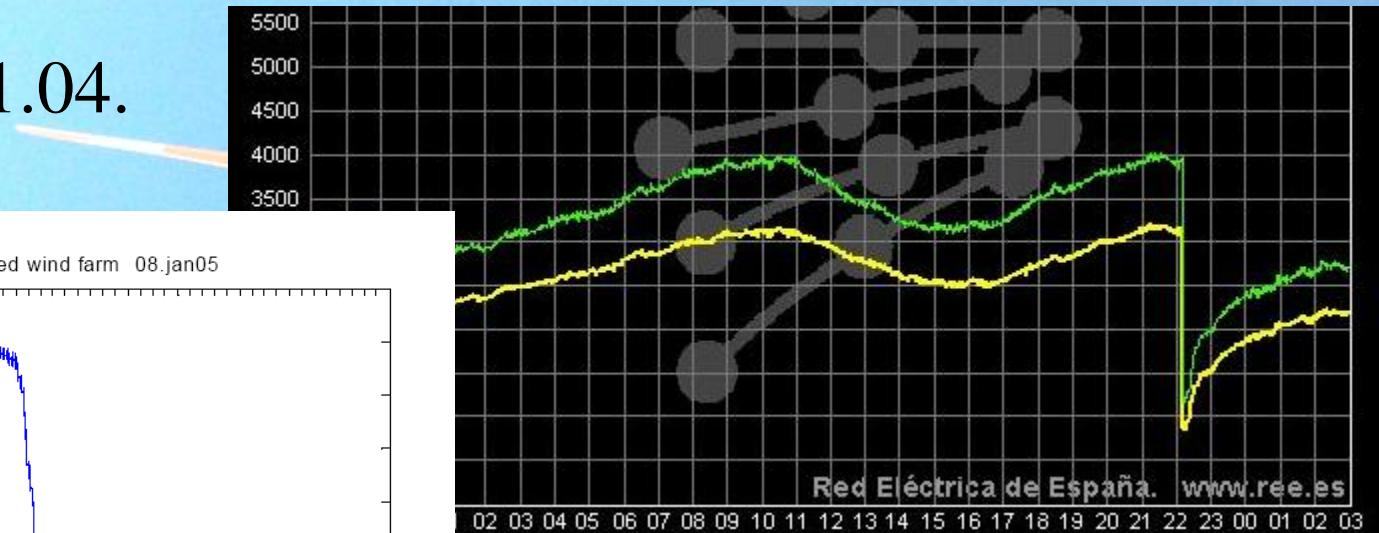
- Diversification
- Forecast



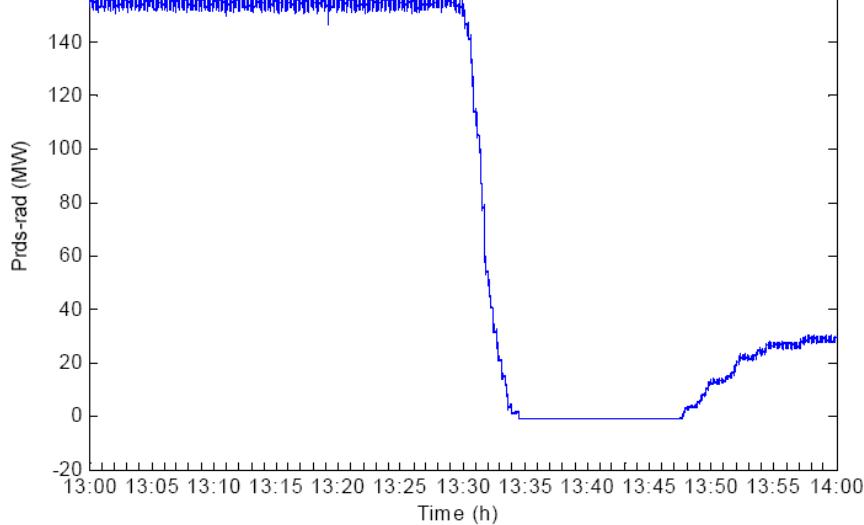
- Fault in Spain



- 2006.11.04.



- Storm in Denmark

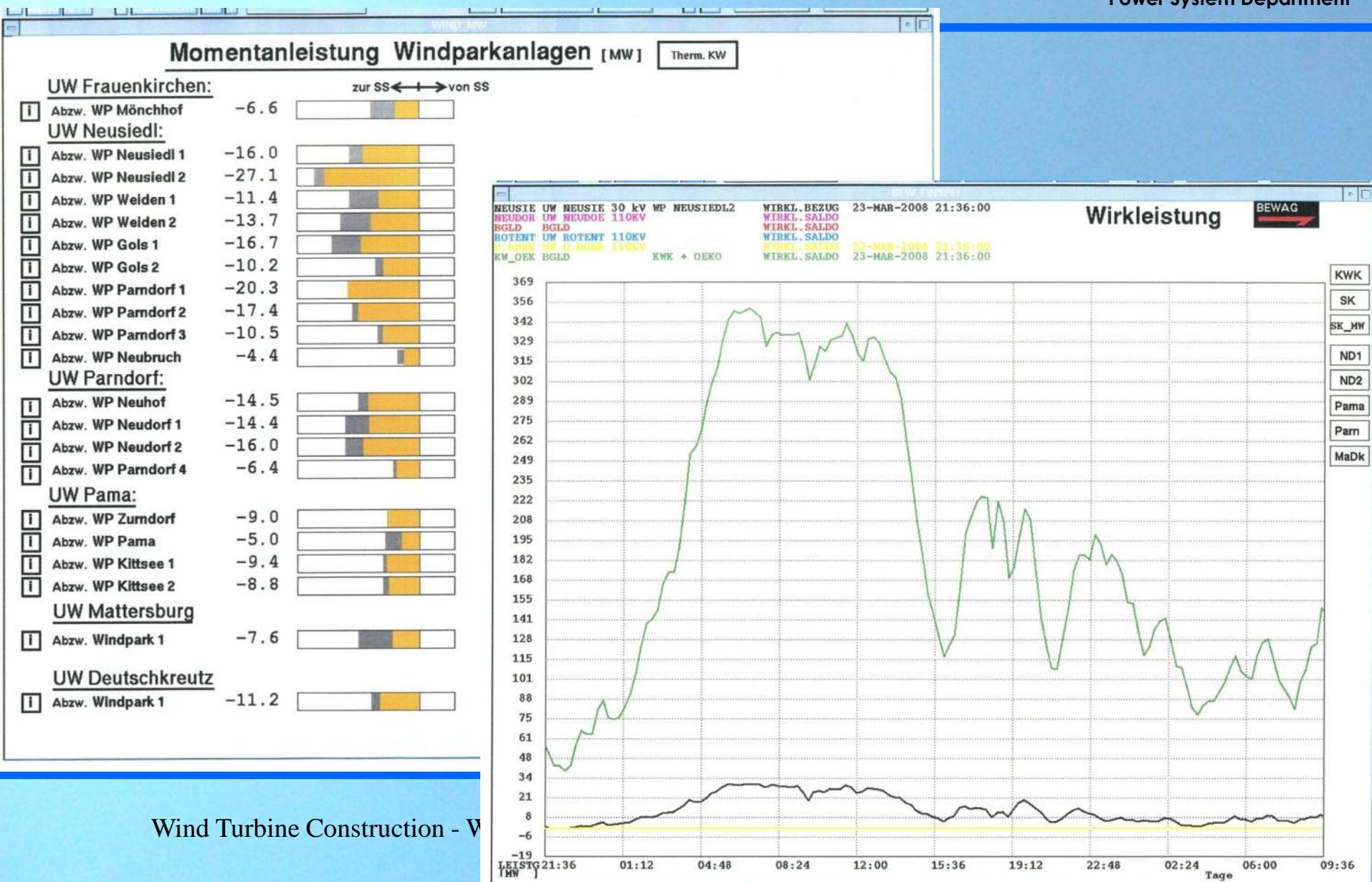




# 2008. 04.01. operation - BEWAG



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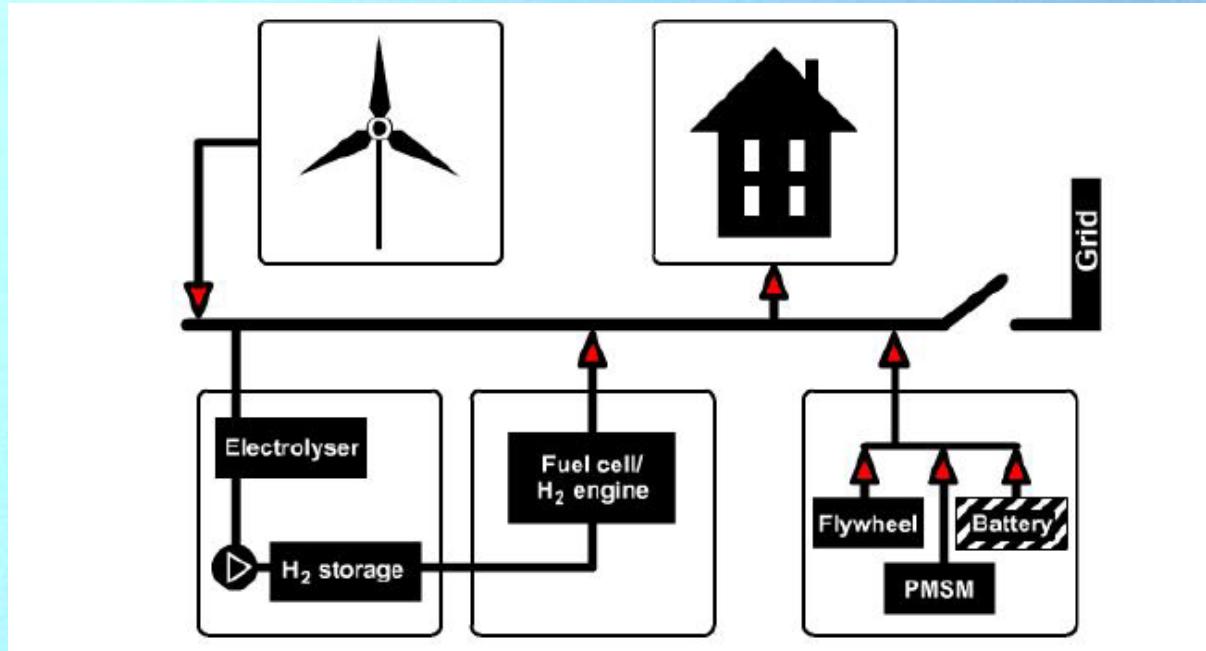




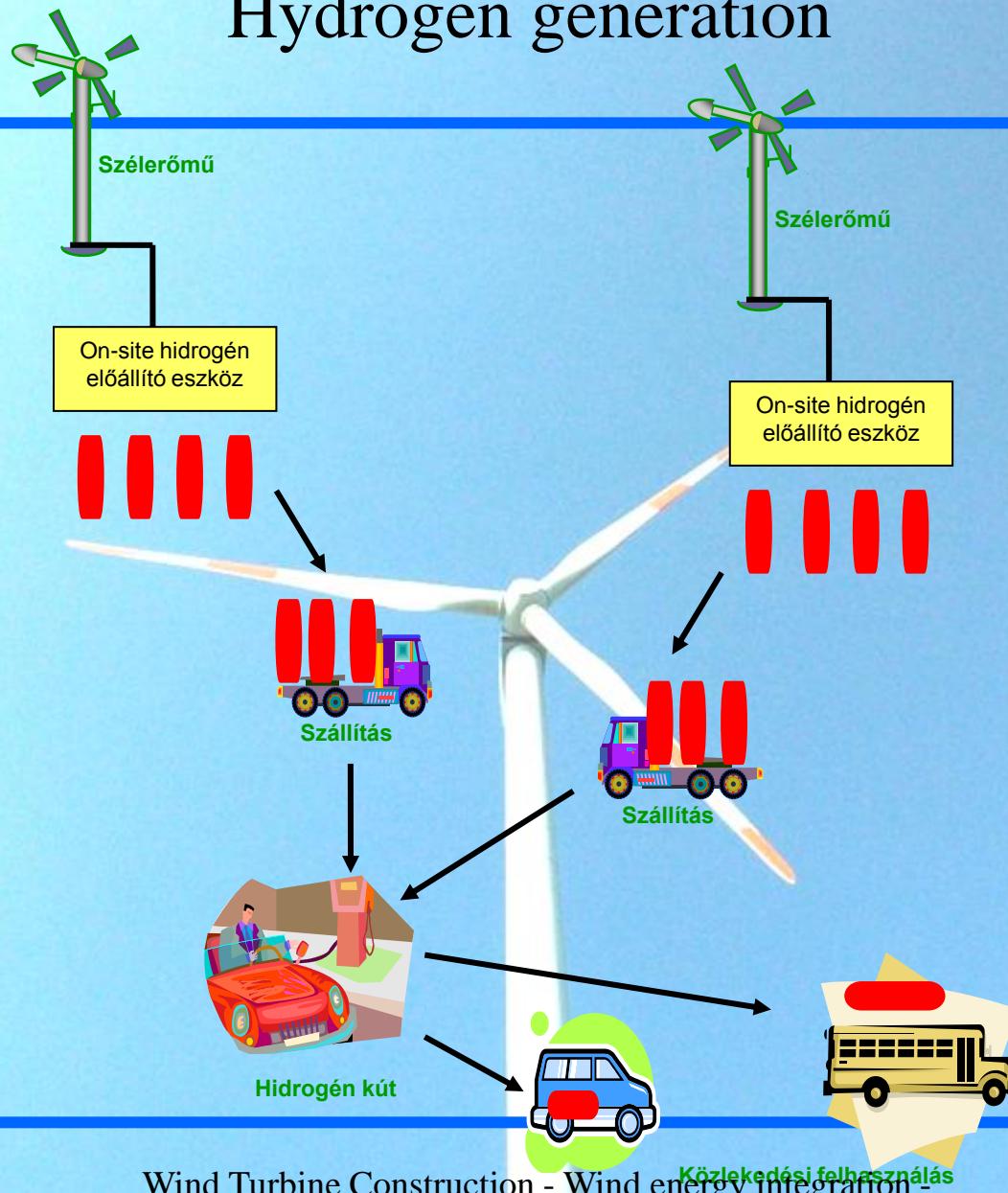
# The UTSIRA project

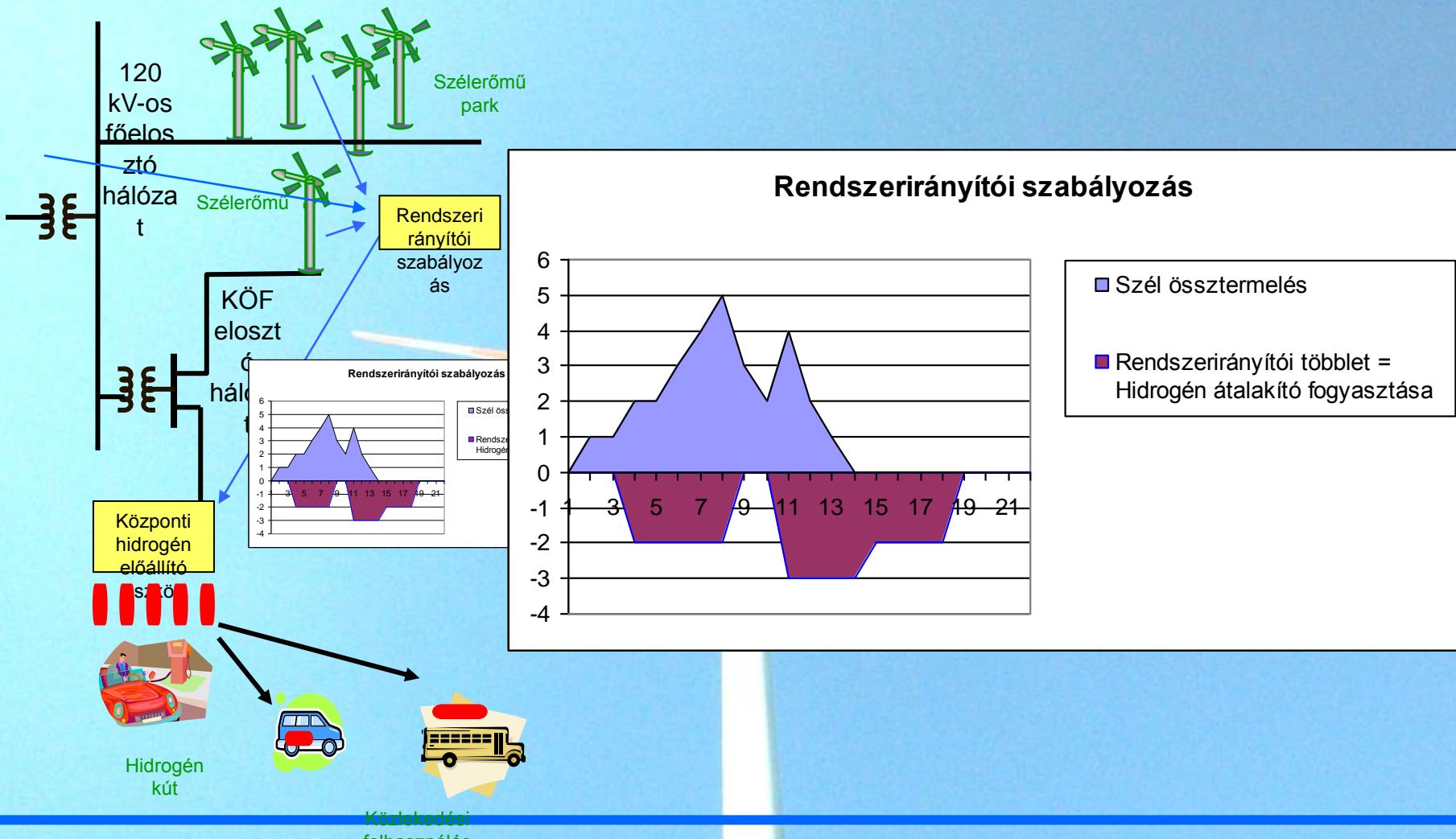


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# Hydrogen generation



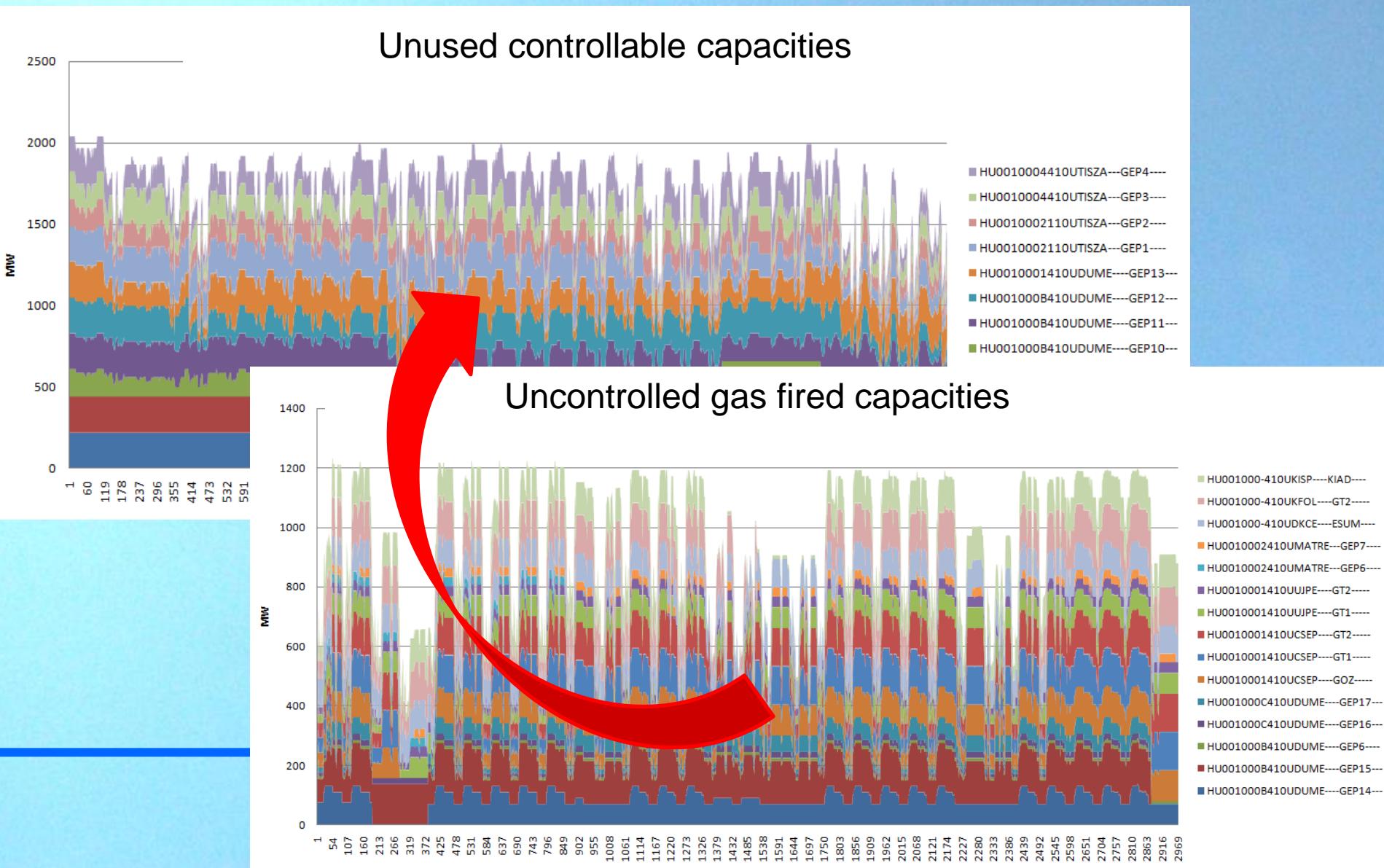




# Where to find the control capacities?

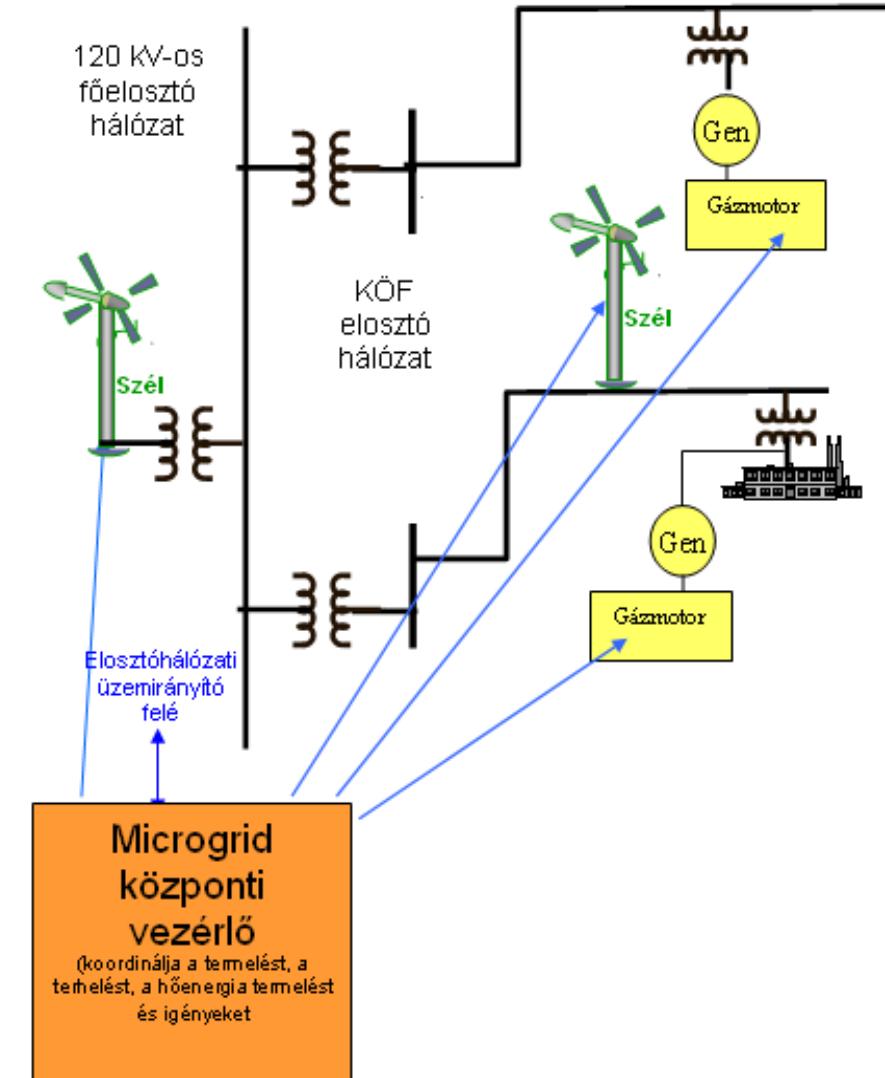


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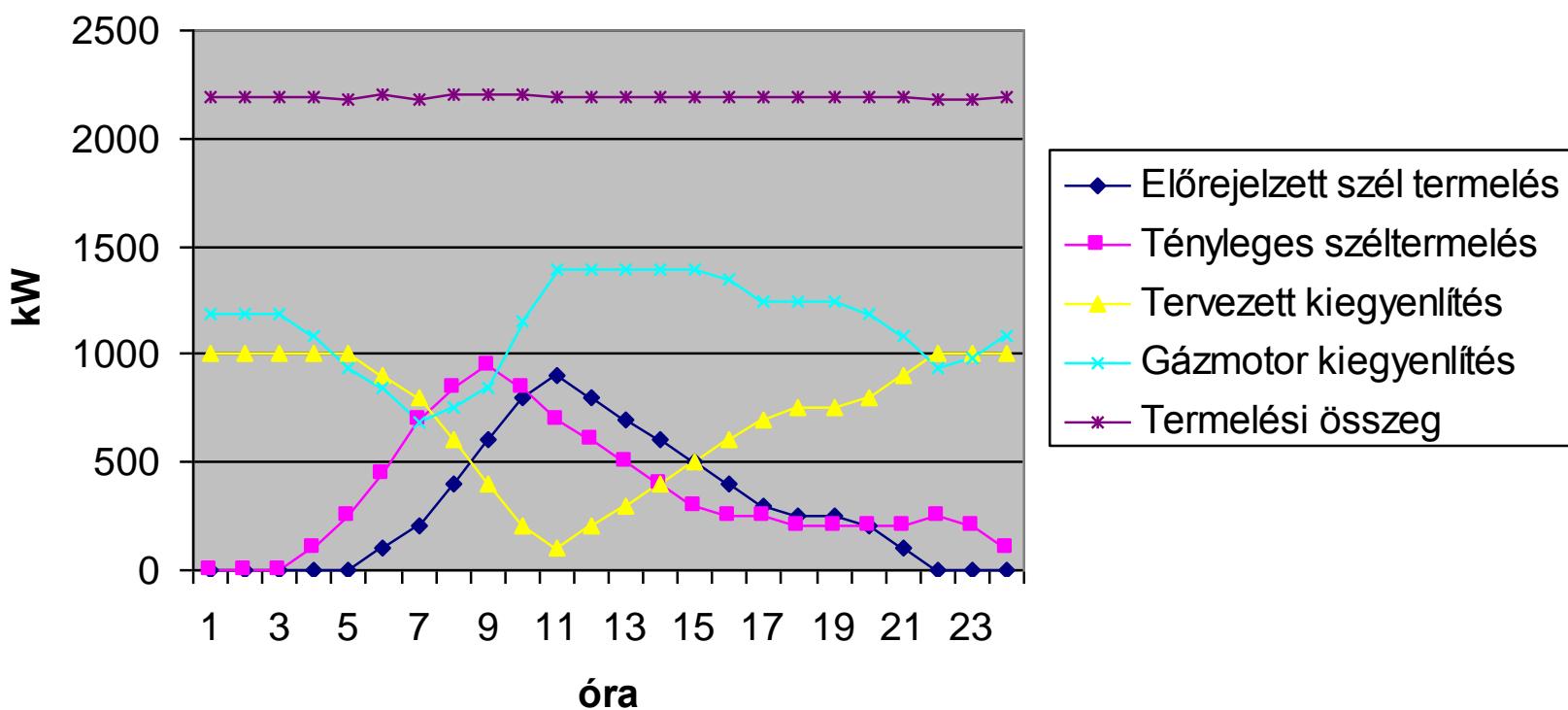


# Co-control of gas engines and wind turbines

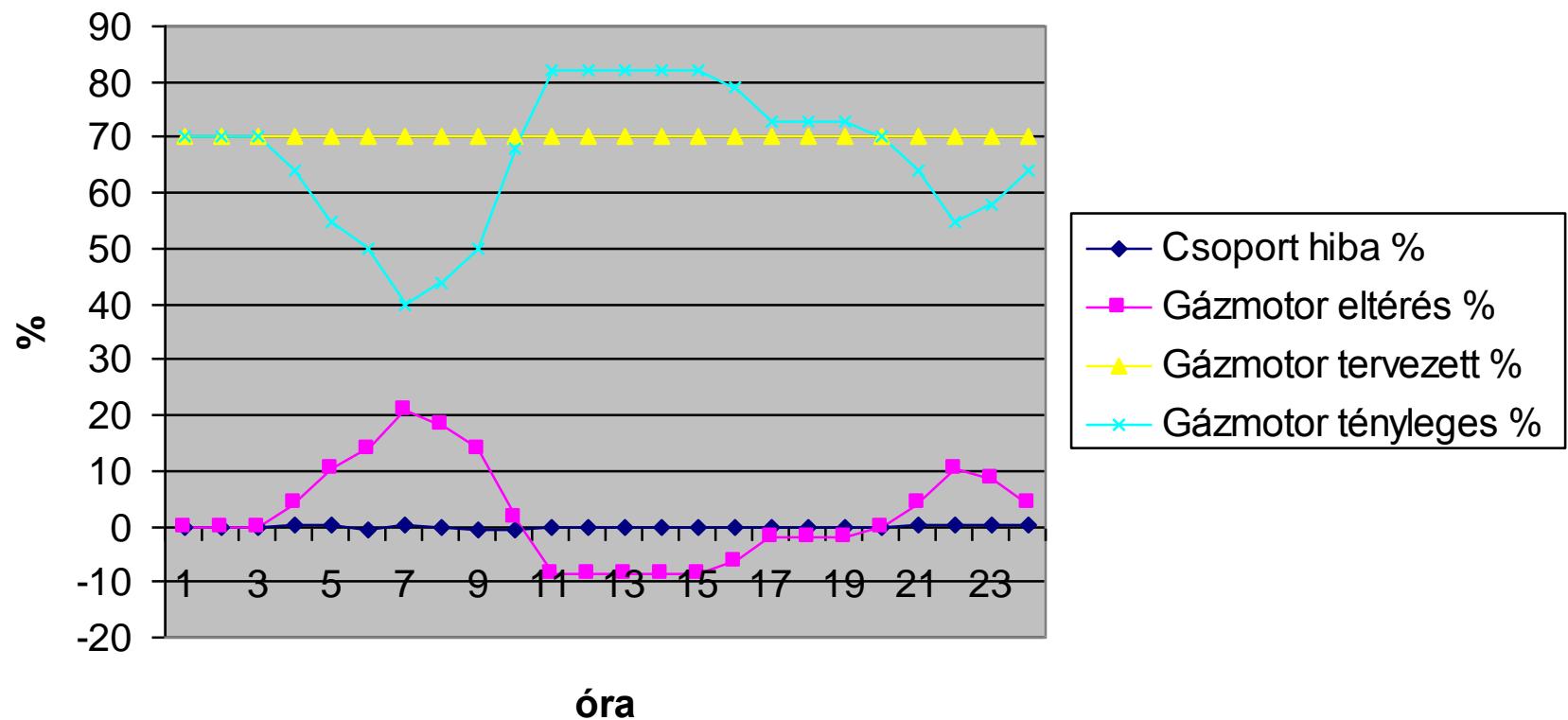
Szélerőművek és gázmotorok együttműködő szabályozása



## Wind generation + gas engine generation + balancing



# Load of the gas engine



- Iberdrola
- Toledo, Spain
- Virtual power plant
- Connection to the ISO
- On-line control of the wind towers
- Maintenance control



# What helps the integration?

- Control of the windpark output
- Diversification
- Local control centers
- Intraday power exchange



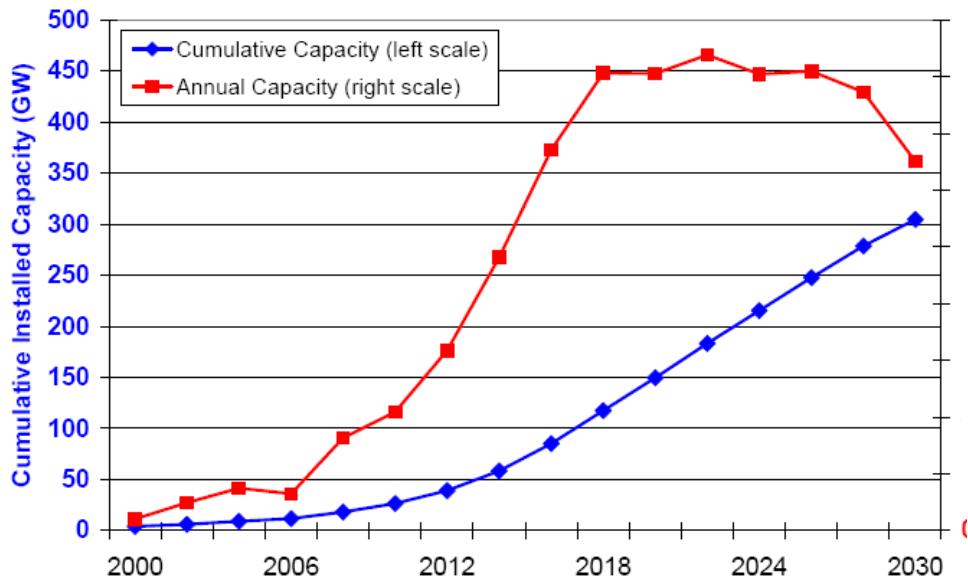


# American plans...

## 20% Wind Vision Summary



### 20% Wind Scenario - 305 GW by 2030

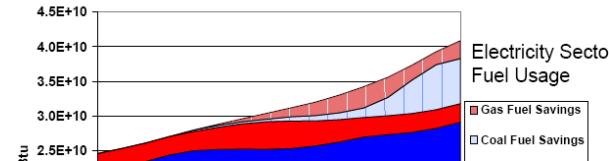


No fundamental barriers identified to achieving the 20% wind vision

### Incremental Direct Costs of 20% Wind Vision Scenario

	Present Value Direct Costs (billion 2006\$)*	Average Incremental Levelized Cost of Wind (\$/MWh-Wind)*	Average Incremental Levelized Rate Impact (\$/MWh-Total)*	Impact on Average Household Customer (\$/month)**
				\$0.5/month

### Fuel Savings From Wind



source: Ed DeMeo, Renewable Energy Consulting Services, Inc. UWIG techn. Workshop, 24 July, 2007, Anchorage, Alaska



# Conclusion



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- The wind technology is cleared, this is the high time of the **application**
- The hot topics are the **off shore** plants
- The integration of the wind energy is the question of **decision**
- The present **network structures was not planned** and implemented for the trade and renewable generation

*Have a good work!*



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*Thanks for the attention!*

